

VOLVO PENTA D13C2 MG / RC 300/360kW	Document No	Issue Index
	23477805	03

General

In-line four stroke diesel engine with direct injection. Rotation direction, anti-clockwise viewed towards flywheel. Turbocharged

Number of cylinders		6	
Displacement, total	litre	12,78	
	in ³	779,7	
Firing order		1-5-3-6-2-4	
Bore	mm	131	
	in	5,16	
Stroke	mm	158	
	in	6,22	
Compression ratio		18.5	
Dry weight	Engine only, excluding cooling system	kg lb	1500 3307
	Genset, see dimension drawing	kg lb	

Performance		rpm load	1500				
			25%	50%	75%	100%	110%
Power setting 300 kW	with fan	kW	75	150	225	300	330
		hp	102	204	306	408	449
	with fan 890 mm	kW	64	139	214	289	319
		hp	87	189	291	393	434
Torque at:	Power setting 300 kW	Nm	477	955	1432	1910	2101
		lbft	352	704	1056	1409	1549
Mean piston speed		m/s	7,9				
		ft/sec	26,0				
Effective mean pressure at:	Power setting 300 kW	MPa	0,5	0,9	1,4	1,9	2,1
		psi	68	136	204	272	300
Max combustion pressure at:	Power setting 300 kW	MPa	8,2	10,5	13,5	16,6	18
		psi	1189	1523	1958	2408	2611
Total mass moment of inertia, J (mR ²)		kgm ²	3,43				
Engine only		lbft ²	81,4				
Friction Power		kW	32	32	32	32	32
		hp	43	43	43	43	43

If applicable Derating are described in Technical Diagrams

Performance		rpm load	1800				
			25%	50%	75%	100%	110%
Power setting 360 kW	without fan	kW	90	180	270	360	396
		hp	122	245	367	490	539
	with fan 890 mm	kW	71	161	251	341	377
		hp	97	219	341	464	513
Torque at:	Power setting 360 kW	Nm	477	955	1432	1910	2101
		lbft	352	704	1056	1409	1549
Mean piston speed		m/s	9,5				
		ft/sec	31,2				
Effective mean pressure at:	Power setting 360 kW	MPa	0,5	0,9	1,4	1,9	2,1
		psi	68	136	204	272	300
Max combustion pressure at:	Power setting 360 kW	MPa	8,3	10,6	13,9	17,7	19,3
		psi	1204	1537	2016	2567	2799
Total mass moment of inertia, J (mR ²)		kgm ²	3,43				
Engine only		lbft ²	81,4				
Friction Power		kW	45	45	45	45	45
		hp	61,2	61,2	61,2	61,2	61,2

If applicable Derating are described in Technical Diagrams

VOLVO PENTA D13C2 MG / RC 300/360kW	Document No	Issue Index
	23477805	03

Engine noise emission

Test Standards: ISO 3744-1981 (E) sound power (without fan, intake and exhaust noise)

Tolerans ± 0.75 dB(A)

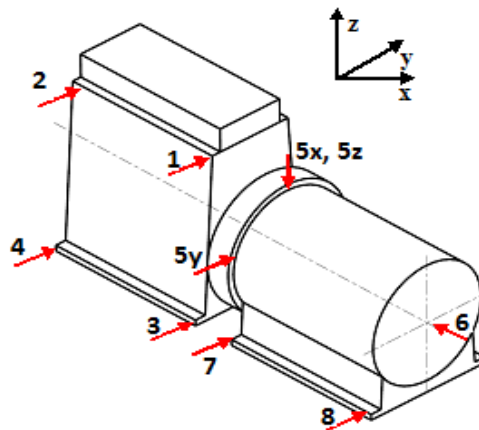
		rpm					
		load	25%	50%	75%	100%	110%
Measured sound power Lw	No load	dB(A)	107,5	107,5	107,5	107,5	107,5
	Power setting 300 kW	dB(A)	109,5	109,9	110,4	111	111
		rpm 1800					
Measured sound power Lw	No load	dB(A)	109,1	109,1	109,1	109,1	109,1
	Power setting 360 kW	dB(A)	111,4	112,3	112,7	113,4	113,2

Vibrations (vibration velocity)

Power:	kW	300
Speed:	rpm	1500
Ambient temperature	°C	29-36
Type of Fuel		SD10

Measuring Point No	Rms overall values (2 Hz to 1000 Hz) (calculated)									Remarks	
	Direction of Measurement										Prime
	Axial (x) [mm]	Axial (x) [mm/s]	Axial (x) [m/s^2]	Transverse (y) [mm]	Transverse (y) [mm/s]	Transverse (y) [m/s^2]	Vertical (z) [mm]	Vertical (z) [mm/s]	Vertical (z) [m/s^2]		
1	0,183	8,5	9,9	0,395	11,1	11,8	0,15	10,4	9,2	Engine	
2	0,212	8,2	7,9	0,529	11,5	8,7	0,192	8,8	8,9		
3	0,228	9,5	10,2	0,396	15,1	18,1	0,141	11,8	12,1		
4	0,171	9,2	15,6	0,193	11,1	16,5	0,16	9,4	14		
5	0,093	16,7	11,2	0,104	8,1	8,3	0,098	14,6	12,6	Generator	
6	0,054	15,8	11,6	0,085	16,7	8,5	0,049	14,7	10,7		
7	0,085	8,5	4,5	0,079	16	8,5	0,106	18,1	10,7		
8	0,093	8,2	4,5	0,093	14,8	8,4	0,096	17,1	10,4		

Declared vibration levels according to ISO 8528-9



Test conditions for load acceptance data

Warm engine.	Generator	Modell	Type of AVR
	Stamford	HCI534D1	MX341
	Voltage drop		

Load acceptance performance can vary due to actual alternator inertia, voltage regulator, type of load and local ambient conditions.

VOLVO PENTA D13C2 MG / RC 300/360kW	Document No	Issue Index
	23477805	03

Single step load performance at 1500 rpm

Load (%)	Speed diff (%)		Recovery time (s)		Remaining load (%)	Speed diff (%)		Recovery time (s)	
	Nominal	110% power	Nominal	110% power		Nominal	110% power	Nominal	110% power
0-20	2,9	2,7	1,5	1,5	20-100	12,1	14,7	3,1	3,6
0-40	4,2	4,6	1,6	1,5	40-100	5,6	8,7	2,0	2,7
0-60	5,9	7,1	1,8	2,3	60-100	3,6	4,2	1,1	1,8
0-80	11,5	13,8	3,0	3,4	80-100	1,9	2,1	1,0	1,0
0-100	20,5	25,7	4,3	5,4					
0-72.2	9,0		2,3		72.2-100	2,6		0,9	
0-65.4		8,8		2,3	65.4-100		3,4		1,1
0-63.0	6,3		2,0		63.0-100	3,4		1,1	
0-57.0		6,6		1,9	57.0-100		4,4		1,8
100-0						-4,7	-5,3	1,2	1,1

Single step load performance at 1800 rpm

Load (%)	Speed diff %		Recovery time (s)		Remaining load (%)	Speed diff (%)		Recovery time (s)	
	Nominal	110% power	Nominal	110% power		Nominal	110% power	Nominal	110% power
0-20	1,7	1,8	0,8	0,8	20-100	7,4	9,6	2,7	3,1
0-40	2,7	2,6	1,1	0,9	40-100	5,8	7,4	2,2	2,9
0-60	3,4	4,1	1,2	1,4	60-100	2,4	2,7	0,9	1,3
0-80	6,3	9,0	2,3	2,8	80-100	1,3	1,3	0,7	0,7
0-100	12,7	14,9	3,3	4,1					
0-87.8	8,8		2,5		87.8-100	0,8		0,4	
0-80.1		8,9		2,5	80.1-100		1,3		0,6
0-76.2	6,0		2,1		76.6-100	1,5		0,7	
0-69.8		6,0		2,2	69.8-100		1,9		0,8
100-0						-3,9	-3,5	1,5	1,6

Cold start performance

		rpm	1500	1800
Time from start to stay within 0.5% of no load speed at ambient temperature:	20°C	s	4,8	4,6
	5 °C	s	5,7	5,2

Lubrication system

		rpm	load	25%	50%	1500	75%	100%	110%
Lubricating oil consumption	Power setting 300 kW	liter/h		0,005	0,010	0,015	0,020	0,023	
		US gal/h		0,001	0,003	0,004	0,005	0,006	
	Power setting 360 kW	rpm 1800							
		liter/h		0,006	0,012	0,018	0,025	0,027	
		US gal/h		0,002	0,003	0,005	0,007	0,007	
Oil system capacity including filters		liter		49					
		US gal		12,9					
Oil sump capacity:		max	liter	44					
			US gal	11,6					
		min	liter	35					
			US gal	9,2					
Oil change intervals/ specifications: (Fuel quality dependent)	VDS-2. ACEA: E3, E5. API: CG-4, CH4		h	600					
	VDS. ACEA: E2. API: CF, CF-4		h	400					
			h						
			h						
Engine angularity limits, static (ref. classification rules, roll and pitch simultaneously)		front up	°	36					
		front down	°	36					
		side tilt	°	36					

VOLVO PENTA D13C2 MG / RC 300/360kW	Document No	Issue Index
	23477805	03

Lubrication system		rpm	1500	1800
Oil pressure at rated speed		kPa	360	450
		psi	52	65
Lubrication oil temperature in oil sump:	max	°C	110	
		°F	230	
Oil filter micron size		μ	40	

* See also general section in the sales guide

Fuel system		rpm	load	25%	50%	75%	100%	110%
Specific fuel consumption with: (Power setting without fan)	Power setting 300 kW	g/kWh		231	202	194	190	190
		lb/hph		0,375	0,328	0,314	0,309	0,308
		rpm	1800					
	Power setting 360 kW	g/kWh		248	213	200	200	197
		lb/hph		0,402	0,344	0,324	0,324	0,319
Fuel to conform to		ASTM-D975-No. 1 and 2-D, JIS KK 2204, EN 590 MDO-DMX and MDO-DMA (ISO8217)						

		rpm	1500				
System return flow	Power setting 300 kW	liter/h	53	52	52	52	51
		US gal/h	14,0	13,7	13,7	13,7	13,5
		rpm	1800				
	Power setting 360 kW	liter/h	56	56	55	55	55
		US gal/h	14,8	14,8	14,5	14,5	14,5

		rpm	1500				
System supply flow	Power setting 300 kW	liter/h	74	89	105	121	128
		US gal/h	19,6	23,5	27,7	32,0	33,8
		rpm	1800				
	Power setting 360 kW	liter/h	82	102	120	141	151
		US gal/h	21,7	26,9	31,7	37,3	39,9

		rpm	1500				
Normal fuel pressure (after filter)	Power setting 300 kW	kPa	582	576	570	564	561
		psi	84,4	83,5	82,7	81,8	81,4
		rpm	1800				
	Power setting 360 kW	kPa	608	600	593	585	583
		psi	88,2	87,0	86,0	84,8	84,6

Fuel system

Fuel supply line max restriction	kPa	30
	psi	4,4
Fuel supply max pressure head (day tank, from CL)	m	2
	feet	6,6
Fuel supply line max suction head (from CL)	kPa	4
	psi	0,6
Fuel return line max restriction	kPa	20
	psi	2,9
Maximum allowable inlet fuel temp	°C	50
	°F	122
Fuel filter micron size	μ	2

VOLVO PENTA D13C2 MG / RC 300/360kW	Document No	Issue Index
	23477805	03

Intake system		rpm	load	25%	50%	75%	100%	110%
Air consumption at: (+25°C and 100kPa)	Power setting 300 kW	m ³ /min		10,5	13,7	17,8	21,7	23,0
		cfm		372	482	629	766	813
		rpm		1800				
	Power setting 360 kW	m ³ /min		14,3	16,3	21,0	24,7	26,8
		cfm		503	575	741	871	947
Max allowable air intake restriction including piping		kPa		6				
		psi		0,9				
Air filter type		Paper cartridge						
Air filter cleaning efficiency		%		98,5				

Exhaust system		rpm	load	25%	50%	75%	100%	110%
Heat rejection to exhaust at:	Power setting 300 kW	kW		57	99	137	172	190
		BTU/min		3242	5636	7791	9776	10805
		rpm		1800				
	Power setting 360 kW	kW		77	129	173	223	245
		BTU/min		4373	7319	9833	12670	13933
		rpm		1500				
Exhaust gas temperature after turbine at:	Power setting 300 kW	°C		285	356	377	391	398
		°F		545	673	711	736	748
		rpm		1800				
	Power setting 360 kW	°C		260	301	337	399	423
		°F		500	574	639	750	793
Max allowable back pressure in exhaust line		kPa		17				
		psi		2,5				

		rpm	load	25%	50%	75%	100%	110%
Exhaust gas flow at: (temp and pressure after turbine at the corresponding power setting)	Power setting 300 kW	m ³ /min		20,2	29,3	38,9	47,5	50,5
		cfm		712	1035	1373	1676	1782
		rpm		1800				
	Power setting 360 kW	m ³ /min		26,6	36,6	46,5	56,8	60,9
		cfm		940	1293	1643	2004	2149

Cooling system		rpm	load	25%	50%	75%	100%	110%
Heat rejection radiation from engine to surrounding at:	Power setting 300 kW	kW		3,0	3,5	4,0	4,5	4,7
		BTU/min		171	199	227	256	267
		rpm		1800				
	Power setting 360 kW	kW		3,5	4,0	4,5	5,0	5,2
		BTU/min		199	227	256	284	296

Cooling system		rpm	load	25%	50%	75%	100%	110%
Heat rejection to coolant at:	Power setting 300 kW	kW		64	82	96	137	167
		BTU/min		3640	4663	5459	7791	9497
		rpm		1800				
	Power setting 360 kW	kW		107	131	158	185	201
		BTU/min		6085	7450	8985	10521	11431
Radiator cooling system type		Closed circuit						

		rpm	load	25%	50%	75%	100%	110%
Standard radiator core area	Power setting 300 kW	m ²		0,8				
		foot ²		8,61				
		rpm		1800				
	Power setting 360 kW	m ²		0,8				
		foot ²		8,61				

VOLVO PENTA D13C2 MG / RC 300/360kW	Document No	Issue Index
	23477805	03

Fan diameter	Power setting 300 kW	rpm	1500
		mm	890
		in	35,0
	Power setting 360 kW	rpm	1800
		mm	890
		in	35,0
Fan power consumption		rpm	1500
		fan Ø 890	
		kW	11
		hp	15
		rpm	1800
		fan Ø 890	
		kW	19
		hp	26

Cooling system		rpm	1500	
Fan drive ratio	fan ø 890		0,99	
		rpm	1800	
	fan ø 890		0,99	
Coolant capacity:	engine	liter	20	
		US gal	5,28	
		rpm	1500	
	std radiator with hoses	Power setting 300 kW	Power setting	
		liter	24	
		US gal	6,34	
		rpm	1800	
		Power setting 360 kW	Power setting	
	liter	24		
	US gal	6,34		
Coolant pump	drive/ratio	Belt/1.43:1		

Coolant flow with standard system		rpm	1500	1800
		l/s	5,22	6,23
		US gal/s	1,38	1,65
Thermostat	start to open	°C	82	
		°F	180	
	fully open	°C	92	
		°F	198	
Maximum static pressure head (expansion tank height + pressure cap setting)	kPa	75		
	psi	10,9		
Standard pressure cap setting	kPa	75		
	psi	10,9		
Maximum temperature entering engine	°C	98		
	°F	208		

Charge air cooler system		rpm			1500		
Cooling power	Power setting 300 kW	load	25%	50%	75%	100%	110%
		kW	10	20	38	56	62
		BTU/min	569	1137	2161	3185	3526
		rpm	1800				
	Power setting 360 kW	kW	12	18	38	64	78
		BTU/min	682	1024	2161	3640	4436
	rpm	1500					
Charge air mass flow	Power setting 300 kW	rpm					
		kg/s	0,23	0,3	0,39	0,44	0,47
		rpm	1800				
	Power setting 360 kW	kg/s	0,28	0,32	0,42	0,51	0,55

VOLVO PENTA D13C2 MG / RC 300/360kW	Document No	Issue Index
	23477805	03

Charge air cooler system		rpm		1500			
Charge air inlet temp. (Charge air temp after turbo compressor)	Power setting 300 kW	°C	79	103	138	171	180
		°F	174	217	280	340	356
		rpm		1800			
	Power setting 360 kW	°C	86	101	139	173	191
		°F	187	214	282	343	376
		rpm		1500			
Charge air outlet temp. (Charge air temp after charge air cooler)	Power setting 300 kW	°C	33	36	40	43	43
		°F	91	97	104	109	109
		rpm		1800			
	Power setting 360 kW	°C	42	44	45	48	48
		°F	108	111	113	118	118
Maximum pressure drop over charge air cooler, incl. piping		kPa	10				
		psi	1,45				
		rpm		1500			
Charge air pressure	Power setting 300 kW	kPa	220				
		psi	31,91				
		rpm		1800			
	Power setting 360 kW	kPa	241				
		psi	34,95				
		rpm		1500			
Standard charge air cooler core area	Power setting 300 kW	m ²	0,82				
		foot ²	8,83				
		rpm		1800			
	Power setting 360 kW	m ²	0,82				
		foot ²	8,83				

Cooling performance

Cooling air flow and external restriction at different radiator air temperatures based on 103°C TTT and 40% coolant. Valid at 1 atm. (radiator and cooling fan, see optional equipment)

Engine speed rpm	Air on temp °C	Nominal POWER		110% power POWER	
		Air flow m ³ /s	External restriction Pa	Air flow m ³ /s	External restriction
1500	57,4	5,0	500	5,0	500
	52,7				
	61,2	5,6	300	5,6	300
	56,8				
	64,1	6,3	100	6,3	100
	60,1				
	65,4	6,6	0	6,6	0
61,5					
1800	54,1	6,5	500	6,6	500
	49,9				
	57,0	7,1	300	7,2	300
	53,1				
	59,5	7,7	100	7,7	100
	55,8				
	60,7	8,0	0	8,0	0
57,1					

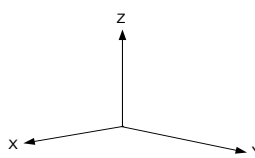
Note! Calculated values >0 Pa

VOLVO PENTA D13C2 MG / RC 300/360kW	Document No	Issue Index
	23477805	03

Engine management system

Functionality	Alternatives	Default setting
Governor mode	Isochronus/Droop	Droop
Governor droop	0/0, 1-5%	0,0
Governor response	Adjustable PID (service tool)	0/0/0
Idle speed	600-1200	900,0
Fine speed adjustment	±90	0,0
Stop function	Normaly Closed/Normaly Opened	Depends on order

Electrical system

		rpm		1500 and 1800	
Voltage and type		24V / insulated from earth			
Alternator:	make/output	Amp	Bosch/110A		
	tacho output	Hz/alt. Rev	6		
	drive ratio		3.7:1		
Starter motor	make	Melco			
	type	105P70			
	kW	7,0			
Starter motor solenoid,	pull current	Amp	280		
	hold current	Amp	-		
Number of teeth on:	flywheel	153			
	starter motor	12			
Inrush current at +20°C \ +5°C		Amp	1020	\	1560
Cranking current at +20°C \ +5°C		Amp	400	\	530
Crank engine speed at 20°C \ +5°C		rpm	150	\	130
Starter motor battery capacity:	max	Ah	2x220		
	min at +5°C	Ah	2x180		
Max. g-force		x	m/s ²	2	
		y	m/s ²	2	
		z	m/s ²	6	

VOLVO PENTA
D13C2 MG / RC
300/360kW

Document No

23477805

Issue Index

03

Sensors : Control and Monitoring System							Engine protection action
Sensors	Signal	Range	Unit	Warning Initial Delay / Warning Delay	Warning Level	Derating Level	
AUS/DEF concentration	Ultrasonic 1 Hz	0 - 62.5	%	N/A	<28	N/A	Warning only
AUS/DEF Tank Empty	Ultrasonic 1 Hz	0-100	%	30 sec	0	N/A	Warning only
AUS/DEF Tank Low level	Ultrasonic 1 Hz	0-100	%	30 sec	15	N/A	Warning only
AUS/DEF tank temp High alarm	Resistive	-40 - 125 ±1.5°C	°C	1 sec	70	N/A	Warning only
Coolant level switch	Digital	ON/OFF		30 sec from start / 11 sec	Low	N/A	Warning only
Coolant temperature	50-0 kΩ	-40 - 140 ±1.5°C	°C	30 sec from start / 2 sec	98	N/A	Warning only
Engine speed cam	Frequency		rpm	Instant	Lost signal	N/A	Warning only
Engine speed crank	Frequency		rpm	Instant	Lost signal	N/A	Warning only
Exhaust gas temperature after turbine	PT200	-40 - 750 ± 2.5%	°C	30 sec from start / 2 sec	532	N/A	Warning only
					N/A	N/A	Warning only
Oil level sensor	Digital	± 1.9 mm		30 sec from start / 5 sec	Low level	N/A	Warning only
Oil temperature	50-0 kΩ	-40 - 140 ± 1.5°C	°C	30 sec from start/1.5 sec	125	N/A	Warning only
Exhaust temperature before muffler	PT200	-40 - 750 ± 2.5%	°C	30 sec from start / 2 sec	532	N/A	Warning only
Water In fuel switch	Digital	ON/OFF		Instant	Water in fuel	N/A	Warning only

VOLVO PENTA
D13C2 MG / RC
300/360kW

Document No

23477805

Issue Index

03

Sensors (rpm dependent)	Signal	Range	Unit	Initial Delay / Delay	Warning Level / Derating Level / Shutdown Level				Comment	
					rpm Map					
Charge air pressure	0,5-4,5 V	50-600 ±4.2 kPa	kPa					1500 rpm	1800 rpm	
Warning Level			kPa	30 sec from start / 2.2 sec				290	270	
Derating Level			kPa	NA				NA	NA	
Charge air temperature	50-0 kΩ	-40 - 130 ±4%	°C					1500 rpm	1800 rpm	
Warning Level			°C	60 sec from start / 15 sec				80	76	
Derating Level			°C	NA				NA	NA	
Coolant pressure	0,5-4,5 V	0-300± 3%	kPa					1500 rpm	1800 rpm	
Warning Level			kPa	30 sec from start / 1.5sec				50	76	
Derating Level			kPa	NA				NA	NA	
Fuel pressure	0,5-4,5 V	0-700±2.5%	kPa					1500 rpm	1800 rpm	
Warning Level			kPa	60 sec from start / 5 sec				205	280	
Derating Level			kPa	NA				NA	NA	
Oil pressure	0,5-4,5 V	0-700±2.5%	kPa					1500 rpm	1800 rpm	
Warning Level			kPa	30 sec from start / 3 sec				260	260	
Derating Level			kPa	NA				NA	NA	

Warning = Yellow Lamp active

Derating = Red Lamp active

VOLVO PENTA

D13C2 MG / RC

300/360kW

Document No	Issue Index
23477805	03

For SDM only

Sensors Control and Monitoring System										
Sensors	Signal	Range	Unit	Warning Initial Delay /	Shutdown level					Engine protection action
Coolant temperature	Digital	ON/OFF ON= Shutdown	°C	12sec from start/1 sec	105					Shutdown
Eng. overspeed SDM 1500+15%	Frequency	153 puls./rev	rpm / Hz	Instant	1725 rpm / 4399 Hz					Shutdown
Eng. overspeed SDM 1800+15%	Frequency	153 puls./rev	rpm / Hz	Instant	2070 rpm / 5278 Hz					Shutdown
Sensors (rpm dependent)	Signal	Range	Unit	Initial Delay / Delay	Warning Level / Derating Level / Shutdown Level					Engine protection action
					0 rpm	600 rpm	1000 rpm	1500 rpm	1800 rpm	
Oil pressure	Digital	ON/OFF	kPa	12 sec from start / 1 sec	NA	120 ±20	120 ±20	120 ±20	120 ±20	Shutdown

VOLVO PENTA D13C2 MG / RC 300/360kW	Document No	Issue Index
	23477805	03

Technical data - Exhaust AfterTreatment System data (EATS)

Weight data:

SCR system weight: (incl SCR unit, AUS injector pipe, AUS sensor and bracket)			kg	115,7
			lb	255,1
Total SCR system weight for IPS: (incl SCR unit, AUS injector pipe, AUS sensor and bracket, exhaust piping)			kg	115,7
			lb	255,1
AUS pump			kg	3,1
			lb	6,8
AUS cabinet 20l weight: (incl tank, pump,UQS, ACM)			kg	36,4
			lb	80,2
AUS tank 160l weight:			kg	45
			lb	99,2
UQS - Lenght/Weight	mm	439	kg	1,2
	in	17,3	lb	2,6
UQS - Lenght/Weight	mm	597	kg	1,2
	in	23,5	lb	2,6
UQS - Lenght/Weight	mm	715	kg	1,3
	in	28,1	lb	2,9

Dimension data:

SCR Flange:	Standard type	2.2 / 23.7	
	Diameter:	in/mm	6 in / 152 mm
	Number of Inlet / Outlet:	1 inlet / 2 outlet	

Flow data:

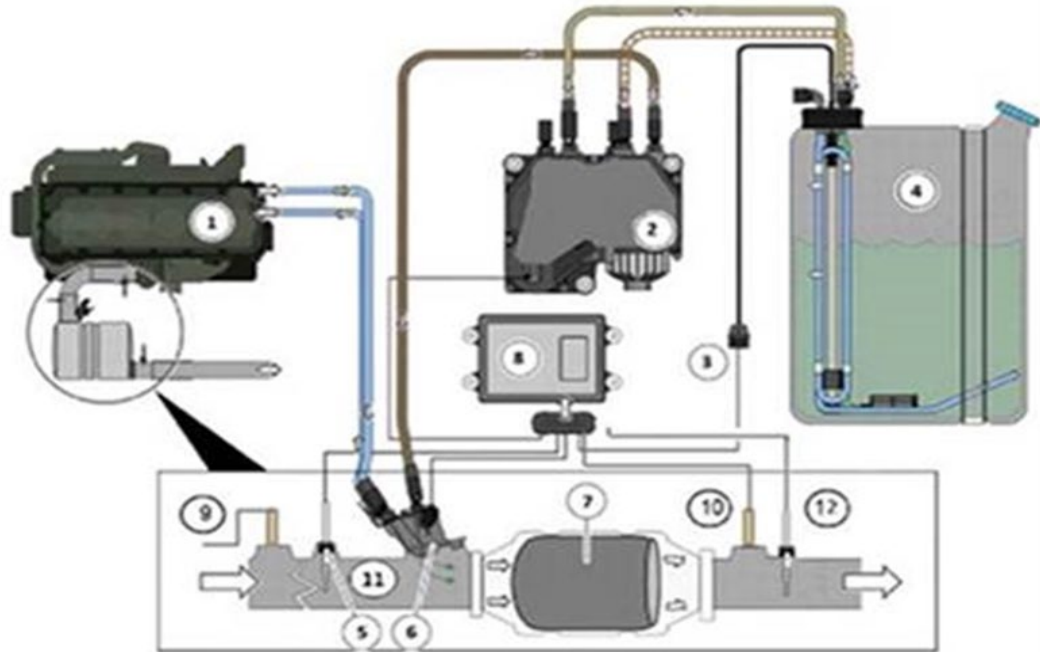
Max AUS flow to injector	l/h	7,9
	US gal/h	2,1
Max collant flow to AUS injector	l/h	6,7
	US gal/h	1,8

Exhaust system	Rating	rpm	600	800	1000	1200	1300	1400	1500	1600	1800	1900
Max allowable temperature drop between turbine and SCR muffler inlet.		°C							10		10	
		°F							50		50	
SCR muffler pressure drop at prop. load x ³		kPa							3		5	
		psi							0,4		0,7	
SCR muffler pressure drop at Full load		kPa							6		7	
		psi							0,9		1,0	

VOLVO PENTA D13C2 MG / RC 300/360kW	Document No	Issue Index
	23477805	03

AUS system	Rating	rpm	600	800	1000	1200	1300	1400	1500	1600	1800	1900
Specific AUS consumption		g/kWh							14,40		12,00	
		lb/hph							0,02		0,02	
AUS consumption at Full load		l/h							4,54		5,57	
		US gal/h							1,20		1,47	

AUS concentration XX%



- | | |
|-------------------------------------|-------------------------------------|
| 1. Engine | 7. Catalytic converter (SCR) |
| 2. AUS pump | 8. ACM (After Treatment Module) |
| 3. Sensor connector QLT | 9. Front NOx sensor |
| 4. AUS tank with QLT | 10. Rear NOx sensor |
| 5. Front exhaust temperature sensor | 11. Injector pipe |
| 6. AUS injector | 12. Rear exhaust temperature sensor |

Abbreviations:

- | | |
|------|-------------------------------|
| ACM | Aftertreatment Control Module |
| AUS | Aqueous Urea Solution |
| EATS | Exhaust Aftertreatment System |
| SCR | Selective Catalytic Reduction |
| UDS | Urea Dosing System |
| UQS | Urea Quality Sensor |

VOLVO PENTA

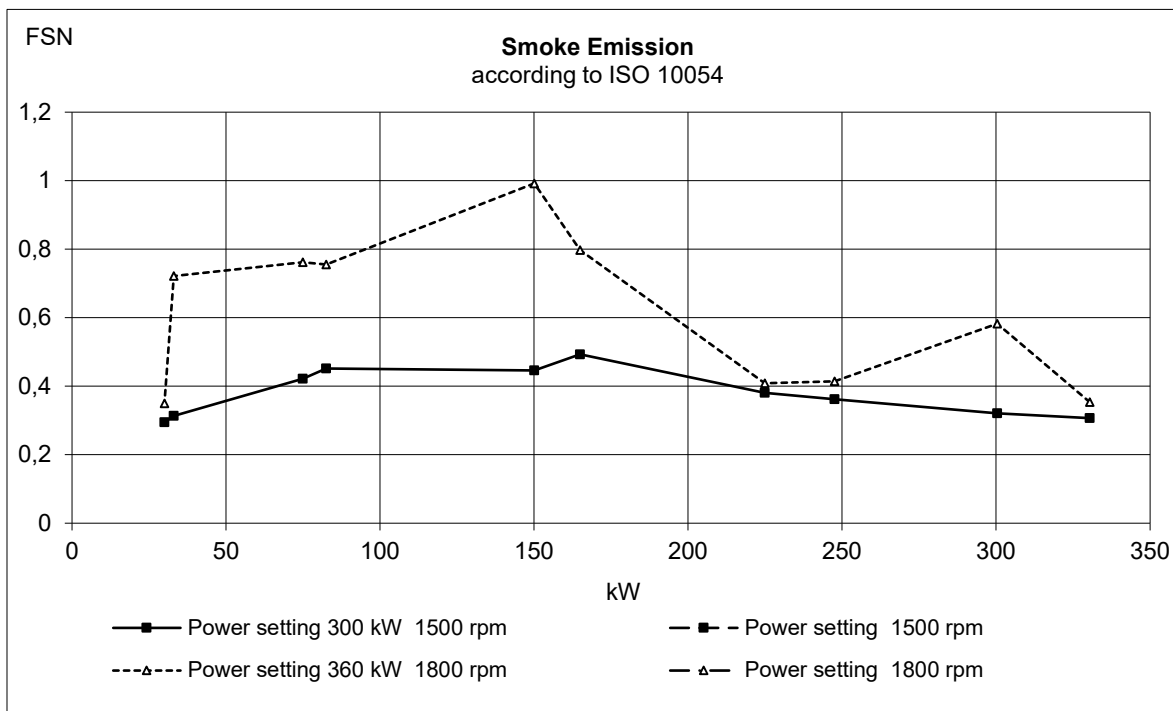
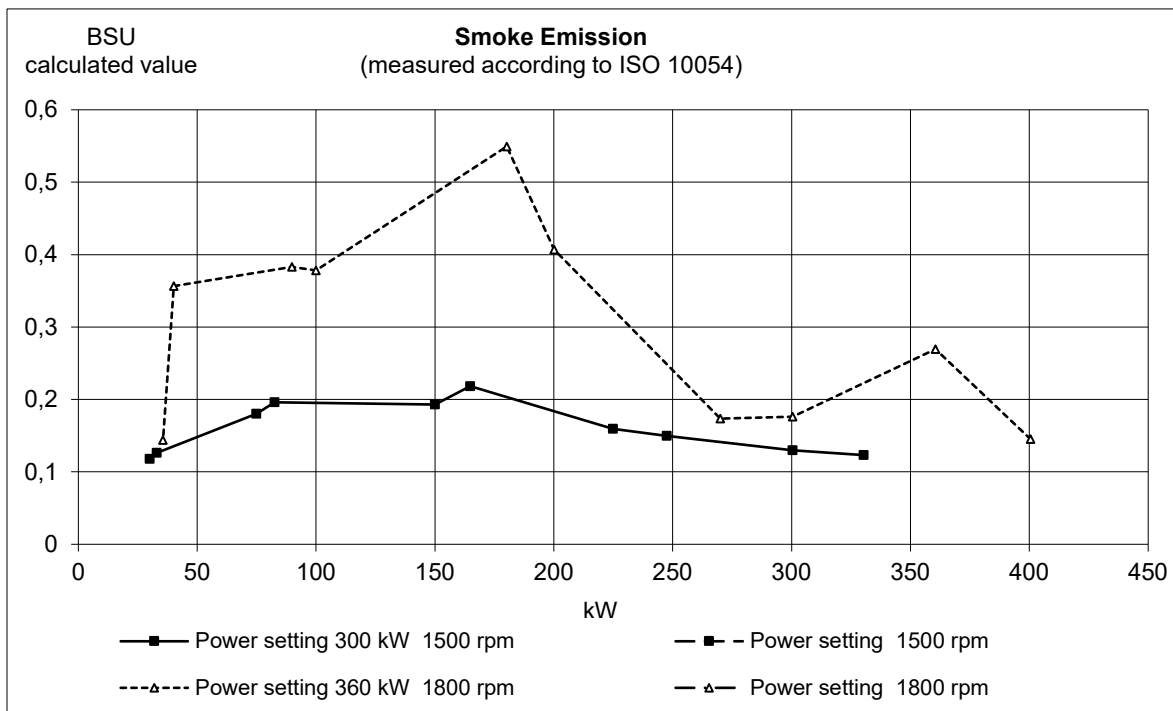
D13C2 MG / RC
300/360kW

Document No

23477805

Issue Index

03



VOLVO PENTA

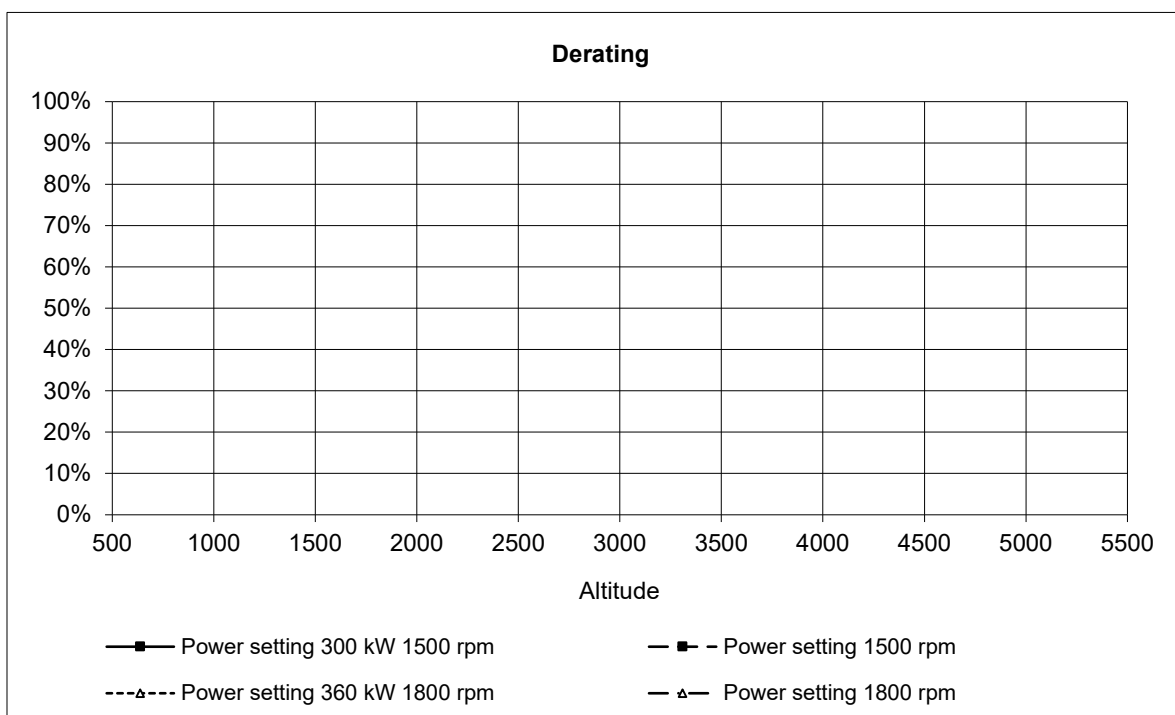
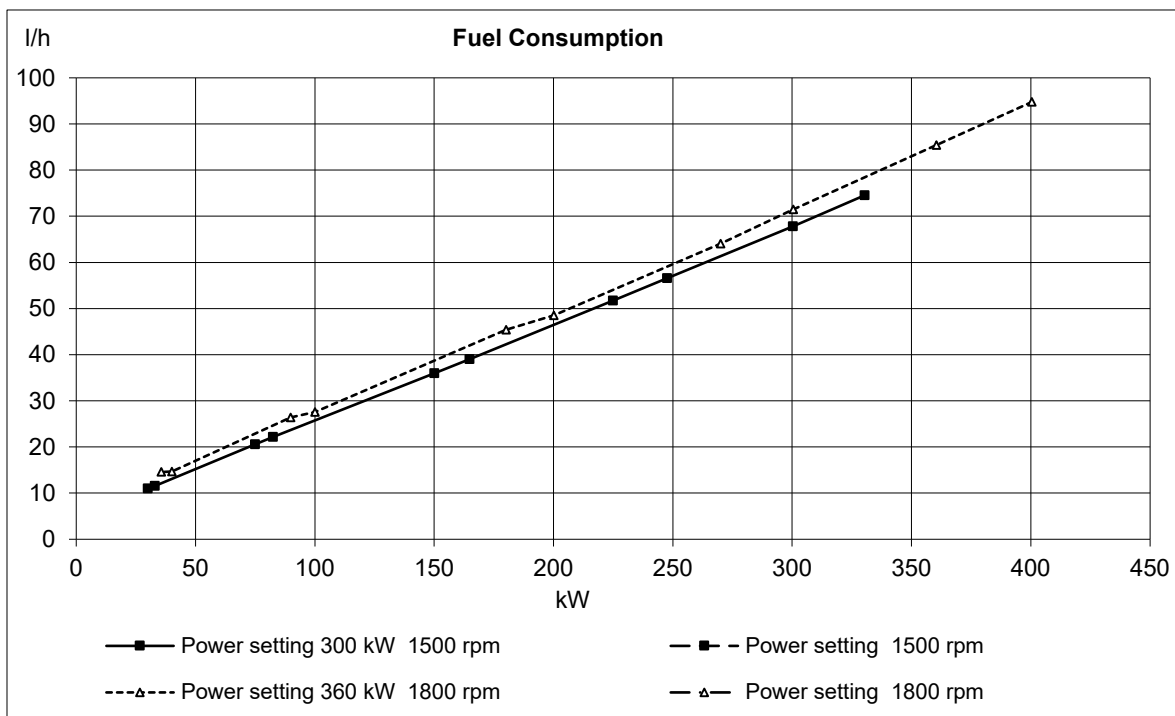
D13C2 MG / RC
300/360kW

Document No

23477805

Issue Index

03



VOLVO PENTA

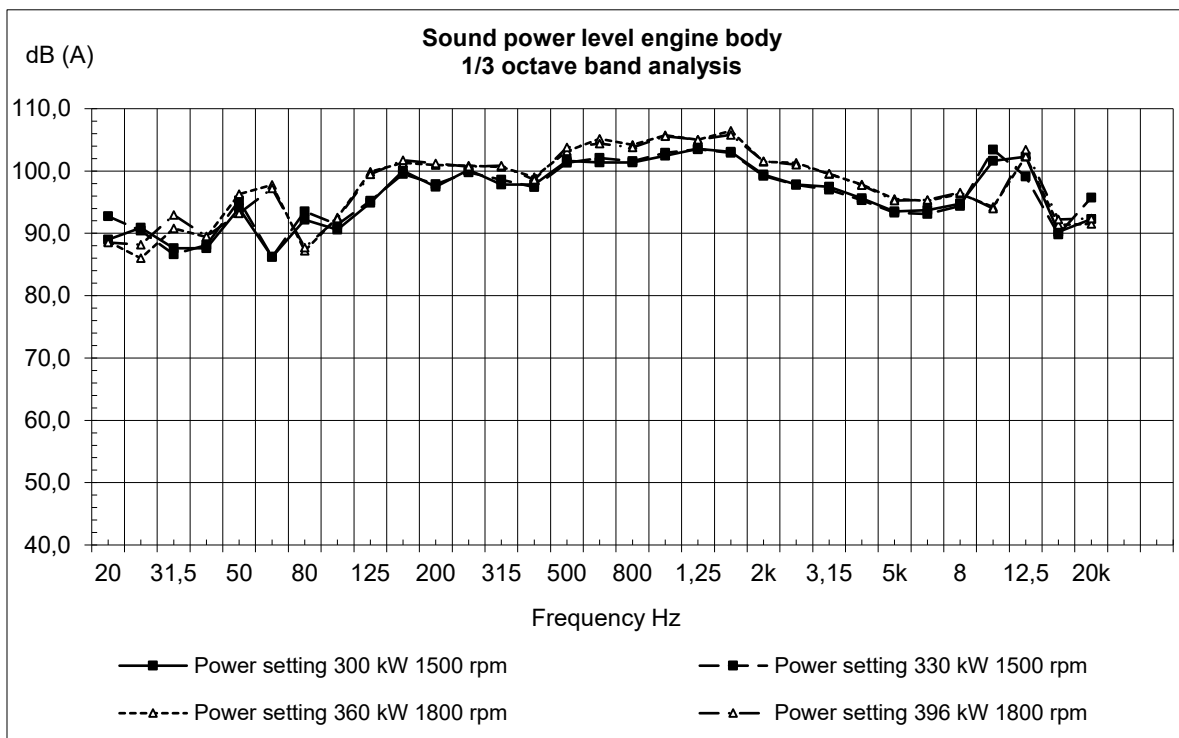
**D13C2 MG / RC
300/360kW**

Document No

23477805

Issue Index

03



VOLVO PENTA

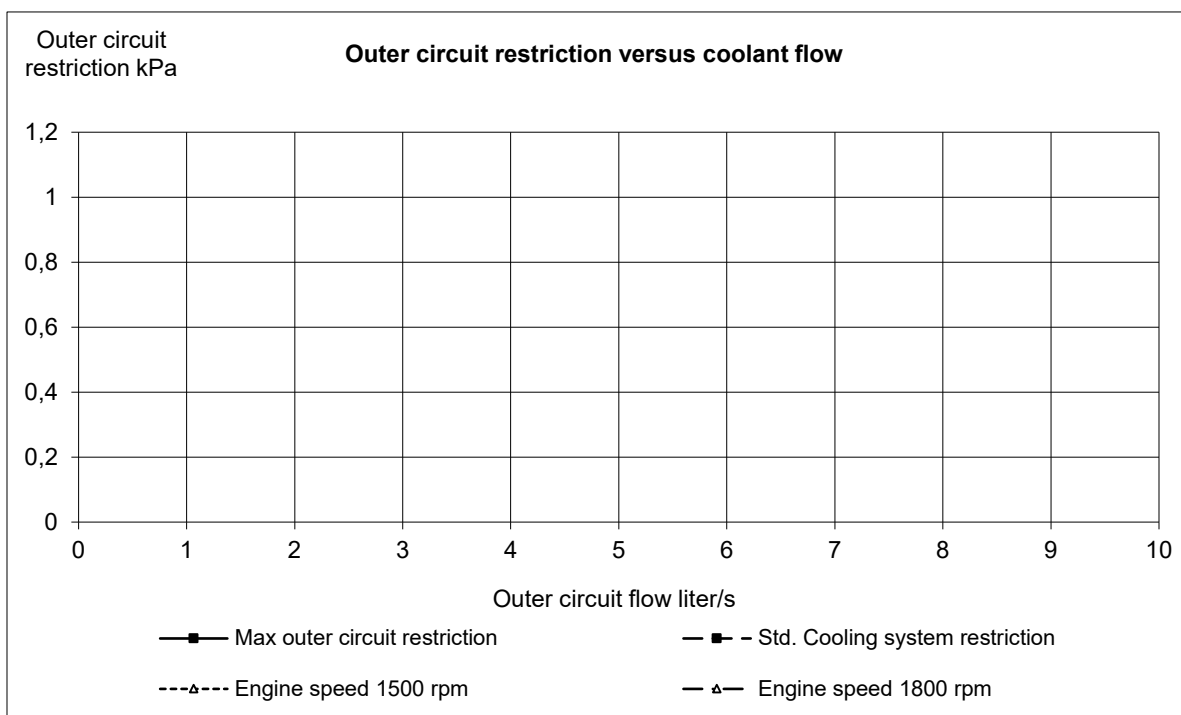
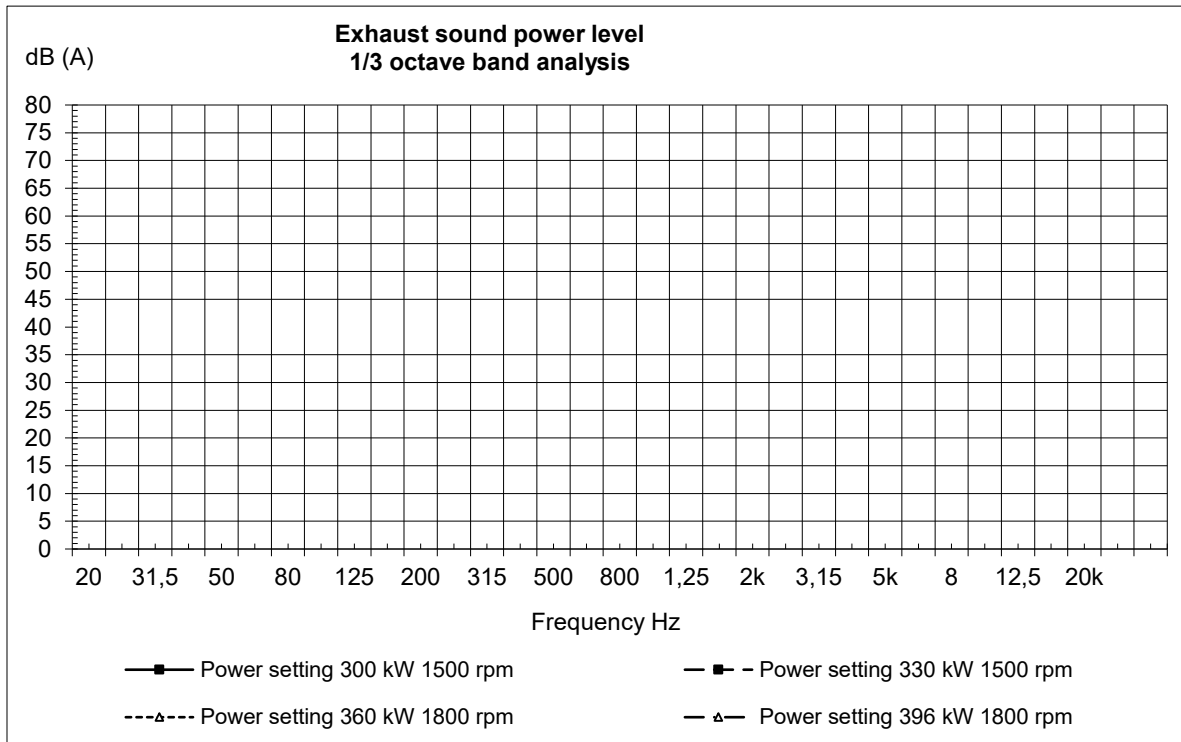
**D13C2 MG / RC
300/360kW**

Document No

23477805

Issue Index

03



VOLVO PENTA

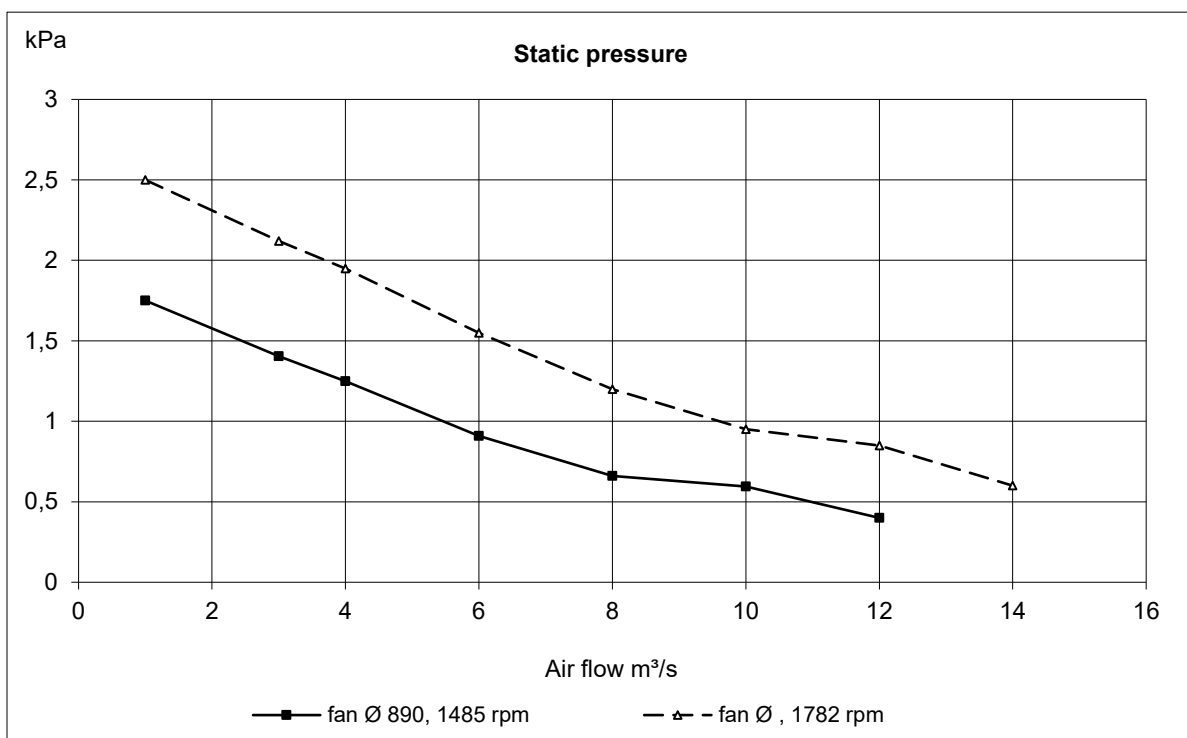
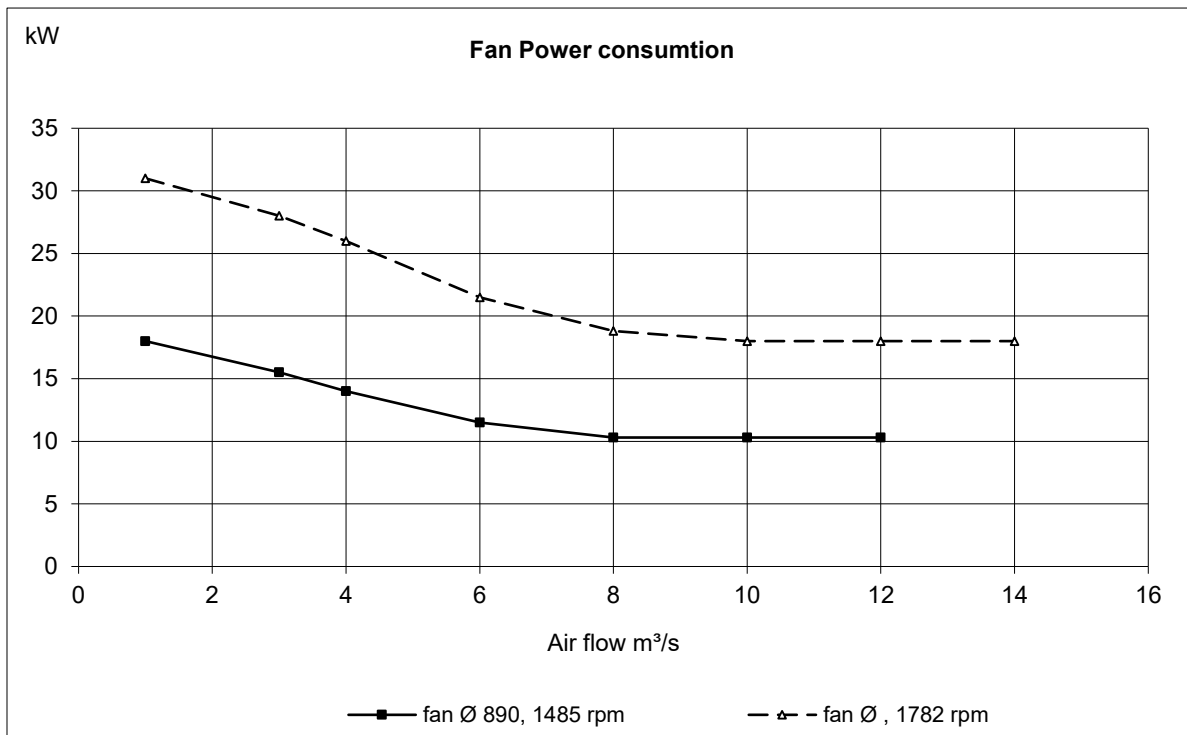
D13C2 MG / RC
300/360kW

Document No

23477805

Issue Index

03



VOLVO PENTA

**D13C2 MG / RC
300/360kW**

Document No

23477805

Issue Index

03

