


Important

This Technical Data Sheet and the corresponding Installation Instructions provide important information to ensure the installed engine will operate according to the design specification in the Volvo Penta application for certification.

Requirements marked with  are considered as critical for exhaust emissions compliance according to the design specification in the Volvo Penta application for certification.

Failing to follow and meet these instructions and requirements when installing a certified engine in a piece of nonroad equipment for use in the United States violates U.S. federal law (40 CFR 1068.105(b)), subject to fines or other penalties as described in the Clean Air Act.

General

In-line four stroke diesel engine with direct injection. Rotation direction, anti-clockwise viewed towards flywheel

Number of cylinders			4
Displacement, total		liters	5,13
		in ³	313
Firing order			1-3-4-2
Bore		mm	110
		in	4,33
Stroke		mm	135
		in	5,31
Compression ratio			17.5:1
Wet weight (Not including after treatment system)	Engine only	kg	583
		lb	1285
	Power pac	kg	877
		lb	1933
	Power pac, compact cooling package	kg	802
		lb	1768

Performance				rpm	1500	1800	2000	2300
ICFN Power	129 kW	without fan	kW	126	129	129	129	
			hp	171	175	175	175	
		with fan 600 mm pull	kW	121	122	122	122	
			hp	164	166	166	166	
Torque at:		ICFN Power 129 kW	Nm	800	685	616	536	
			lbf ft	590	505	454	395	
Max torque at engine speed	ICFN Power	1200 rpm	Nm	810				
			lbf ft	597				
Power tolerance			%	±3				
Mean piston speed			m/s	6,8	8,1	9,0	10,4	
			ft/sec	22,1	26,6	29,5	34,0	
Effective mean pressure at:		ICFN Power 129 kW	MPa	1,96	1,68	1,51	1,31	
			psi	285	243	219	190	
Total mass moment of inertia, J (mR ²) (not including flywheel)			kgm ²	0,253				
			lbft ²	6,0				
Friction Power			kW	12	16	20	26	
			hp	16	22	27	35	
Derating see Technical Diagrams								

Cold start performance

*Cold start limit temperature	without starting aid	°C	-15	
		°F	5	
	with manifold heater 4 kW	°C	-30	
		°F	-22	
	with manifold heater 4 kW and block heater	°C	-35	
		°F	-31	
*Specify oil quality	Above -15°C; 15W40 Above -25°C; 10W30 Below -25°C; 5W30			
Block heater type	Make	Power kW	Engaged hours	Cooling water temp engine block
	Volvo	1,5		

* See also general section in the sales guide

Lubrication system

Lubricating oil consumption (average)		Vol%	0,05
Oil system capacity including filters		liter	16
		US gal	4,23
Oil pan capacity:	Max	liter	13,5
		US gal	3,57
	Min	liter	9,5
		US gal	2,51
Oil change intervals/specifications	VDS4, VDS4.5	h	500
		h	
Engine angularity limits:	front up	°	40
	front down	°	45
	side tilt	°	40
Oil pressure at rated power		kPa	425
		psi	62




Lubrication system

Lubrication oil temperature in sump:	max	°C	125
		°F	257
Oil filtration efficiency (in accordance with ISO 4548-12)	97%	μ	36
	50%	μ	14



Fuel system

Urea consumption (vol% of diesel consumption)	vol%	7%
Fuel to conform to		EU EN590 US D975, 1-D and 2-D (Max 15ppm sulphur and 7% FAME)
System supply flow at max. speed	liter/h US gal/h	102 26,9
Fuel supply line max. restriction (Measured at fuel inlet connection)	kPa psi	25 3,6
Fuel supply line max. pressure, during engine stand still (measured at fuel inlet connection)	kPa psi	20 2,9
System return flow at max. speed	liter/h US gal/h	60,0 15,9
Fuel return line max. restriction (Measured at fuel return connection)	kPa psi	15 2,2
Max. allowable inlet fuel temp (Measured at fuel inlet connection)	°C °F	80 176
Prefilter / Water separator filtration efficiency	99%	μ 30
Main fuel filter filtration efficiency (in accordance with ISO 19438)	98%	μ 5
	96%	μ 4
Governor type/make, standard		Volvo/ EMS 2.3
Injection pump type/make		Denso HP3

Intake and exhaust system

		Inlet air temp	rpm	1500	1800	2000	2300
Charge air consumption at: (+25°C and 100kPa)	ICFN Power 129 kW	25°C	m³/min	8,5	9,4	10,2	11,7
		77°F	cfm	300	332	360	413
 See front page for important information							
Max allowable air intake restriction including piping			kPa psi	6 0,9			
Heat rejection to exhaust at:	ICFN Power 129 kW		kW BTU/min	73 4146	74 4214	75,6 4299	86,9 4942
Exhaust gas temperature after turbine at:	ICFN Power 129 kW		°C °F	411 772	380 716	362 684	364 687
 See front page for important information							
Max allowable back pressure in exhaust line (after turbine) Pipe dimension Ø: 102 mm			kPa psi	11 1,6	11 1,6	12 1,7	13 1,9
 See front page for important information							
Max allowable temperature drop between turbine and SCR muffler inlet (in average over a typical customer cycle (not stationary points)).			Δ°C Δ°F	15 27			
SCR muffler pressure drop (at exhaust gas flow and exhaust temp given)			kPa psi	5 0,7	5 0,7	6 0,9	6 0,9
Exhaust gas flow at: (temp and pressure after turbine at the corresponding power setting)	ICFN Power 129 kW		m³/min	18,6	19,5	20,3	23
			cfm	657	689	717	812

Cooling system		rpm	1500	1800	2000	2300
Heat rejection radiation from engine at:	ICFN Power 129 kW	kW	7	6	4,8	5
		BTU/min	387	318	273	284
Heat rejection to coolant at:	ICFN Power 129 kW	kW	70	77	80,9	84,2
		BTU/min	3981	4356	4601	4788
Radiator cooling system type			Closed circuit			
Standard radiator core area	ICFN Power 129 kW	m ²	0,6			
		foot ²	6,46			
Compact cooling package radiator core area	ICFN Power 129 kW	m ²	0,28			
		foot ²	3,01			
Fan diameter	600 mm	ICFN Power 129 kW	600			
			23,62			
Maximum fan power consumption	600 mm pull	kW	5,1	7,2	7,2	7,2
		hp	7	10	10	10
Fan drive ratio	fan Ø600		1:1.4			
	fan position high		1:1.1			
Coolant capacity:	engine	liter	13			
		US gal	3,4			
	engine + standard radiator with hoses and expansion tank	liter	47			
		US gal	12,4			
engine + compact cooling package radiator with hoses and expansion tank	liter	31				
	US gal	8,2				
Coolant pump		drive/ratio	belt/1,40:1			
Coolant flow with standard system		l/s	5,4	6,5	7,2	8,2
		US gal/s	1,4	1,7	1,9	2,2
Minimum coolant flow		l/s				4,5
		US gal/s				1,2
Maximum outer circuit restriction incl. piping		kPa	40,0			
		psi	5,8			
Thermostat:	start to open	°C	85			
		°F	185			
	fully open	°C	95			
		°F	203			
Maximum static pressure head (expansion tank height + pressure cap setting)		kPa	110			
		psi	16,0			
Minimum static pressure head (expansion tank height + pressure cap setting)		kPa	85			
		psi	12,3			
Standard pressure cap setting		kPa	100			
		psi	14,5			
Maximum top tank temperature		°C	107			
		°F	225			
Recommended Draw down capacity. The difference between min coolant level in the expansion tank and the lowest level where the engine's coolant system still are functioning		liter	2			
		US gal	0,5			

Charge air cooler system		rpm	1500	1800	2000	2300
Heat rejection to charge air cooler	ICFN Power 129 kW	kW	21,2	23,7	24,7	28,6
		BTU/min	1206	1348	1405	1626
Charge air mass flow	ICFN Power 129 kW	kg/s	0,165	0,184	0,198	0,228
Charge air inlet temp. (Charge air temp after turbo compressor)	ICFN Power 129 kW	°C	177	177	174	177
		°F	351	351	345	351
 See front page for important information Max allowable Charge air outlet temp. (Charge air temp after charge air cooler)		°C	49	49	50	50
		°F	120	120	122	122
 See front page for important information Maximum pressure drop over charge air cooler incl. piping		kPa	8	9	10	12
		psi	1,16	1,31	1,45	1,74
Charge air pressure (relative) (After charge air cooler)		kPa	197	199	191	172
		psi	28,57	28,86	27,70	24,95
Standard charge air cooler core area		m ²	0,5			
		foot ²	5,38			
Compact charge air cooler core area		m ²	0,22			
		foot ²	2,37			

Cooling performance: 0,6 m² radiator and 600mm fan, pull

Cooling air flow and maximum additional external restriction at different radiator air temperatures based on 107°C TTT and std coolant. Valid at 1 atm.

Engine speed	Engine power	ICFN Power 129 kW					
		Air on temp		Air flow		External restriction	
		°C	°F	m ³ /s	ft ³ /s	Pa	psi
1500	121 165	77	171	6,2	219,0	0	
		77	170	5,9	208,4	100	0,015
		76	169	5,8	204,8	200	0,029
		74	165	5,2	183,6	300	0,044
2300	129 175	76	169	7,6	268,4	0	
		76	168	7,4	261,3	100	0,015
		75	167	7,2	254,3	200	0,029
		75	166	7,1	250,7	300	0,044

Cooling performance: 0,28 m² radiator and 600mm fan, pull

Cooling air flow and maximum additional external restriction at different radiator air temperatures based on 107°C TTT and 40% coolant. Valid at 1 atm.

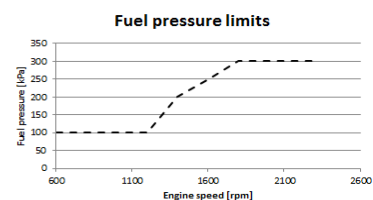
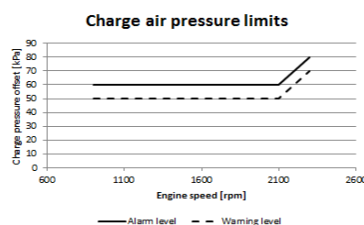
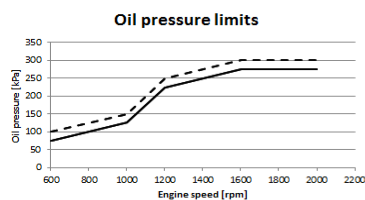
Engine speed	Engine power	ICFN Power 129 kW					
		Air on temp		Air flow		External restriction	
		°C	°F	m ³ /s	ft ³ /s	Pa	psi
1500	121 165	56	133	5,9	208,4	0	
		55	130	5,7	201,3	100	0,015
		52	126	5,4	190,7	200	0,029
		47	116	4,8	169,5	300	0,044
2300	129 175	55	131	7,0	247,2	0	
		54	130	6,9	243,7	100	0,015
		53	127	6,6	233,1	200	0,029
		51	123	6,2	219,0	300	0,044

Engine management system

Functionality	Alternatives			Default setting
Governor mode	Droop	Isochronous		Isochronous
Governor droop	10	125	Nm/rpm	
Governor response	Adjustable PI constants			
Idle speed	600	900	rpm	700
Stop function				Replaced by "Ignition of stop engine"
Preheating function	Ignition	Request	Request + temp	If preheat is available, preheat will be active at ignition on if temp low or demanded by driver.
Lamp test				No lamp test, not used any longer
Ignition of stop engine	Yes	No		No

Engine sensors and switch settings		Alarm level	Default setting	Engine protection	
Parameter	Unit	Setting range	Default setting	Level	Action. Default/Alternative
Oil temp	°C		125	125	Derate/Shut down
Oil pressure	Low idle	kPa	75,0	75	Shut down.
	Rated speed	kPa	275	275	Shut down.
Oil level			Low level		
Coolant temp	°C		107	107	Derate/Shut down
Coolant level		See cooling system	On	Low level	Derate/Shut down
Fuel feed pressure	Low idle	kPa	100		
	Rated speed		300		
Water in fuel			Alarm when closed		
EGR temp	°C		210	210	Derate/Shut down
Air filter pressure drop			5kPa		
Altitude, above sea	m			700	Automatic derating, see section derating
Charge air temp	°C		120	120	Derate/Shut down
Charge air pressure	kPa		Alarm map value	Alarm map value	Derate/Shut down
SCR temp	°C		515	515	Derate

Parameter	Warning	Alarm	Derated 0% to engine protection map	Derated 100% to engine protection map	Forced idle after 5 sec	Forced shut down after 0 sec
Coolant temp	102°C	107°C	107°C	112°C		
Oil temp	120°C	125°C	125°C	130°C		
Low oil pressure	Warning map value	Alarm map value				Alarm map value
High charge air temp	115°C	120°C	120°C	140°C		
High charge air pressure	Warning map value	Alarm map value		Alarm map value		
EGR temp	200°C	210°C	210°C	220°C		



Electrical system

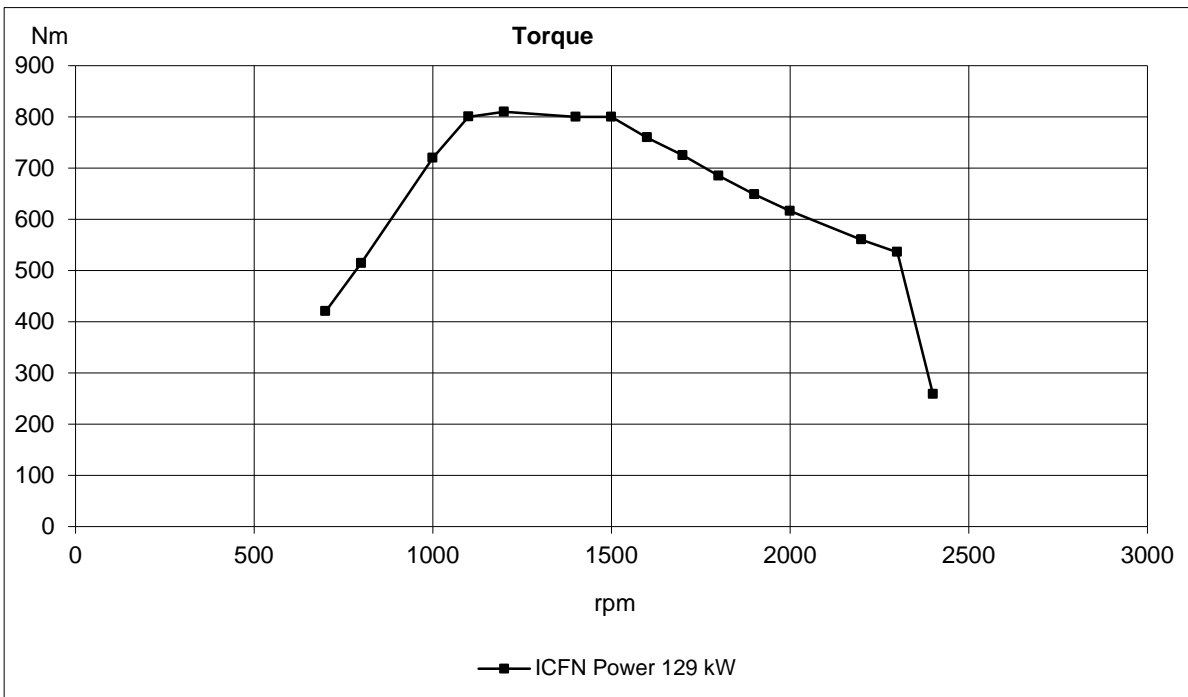
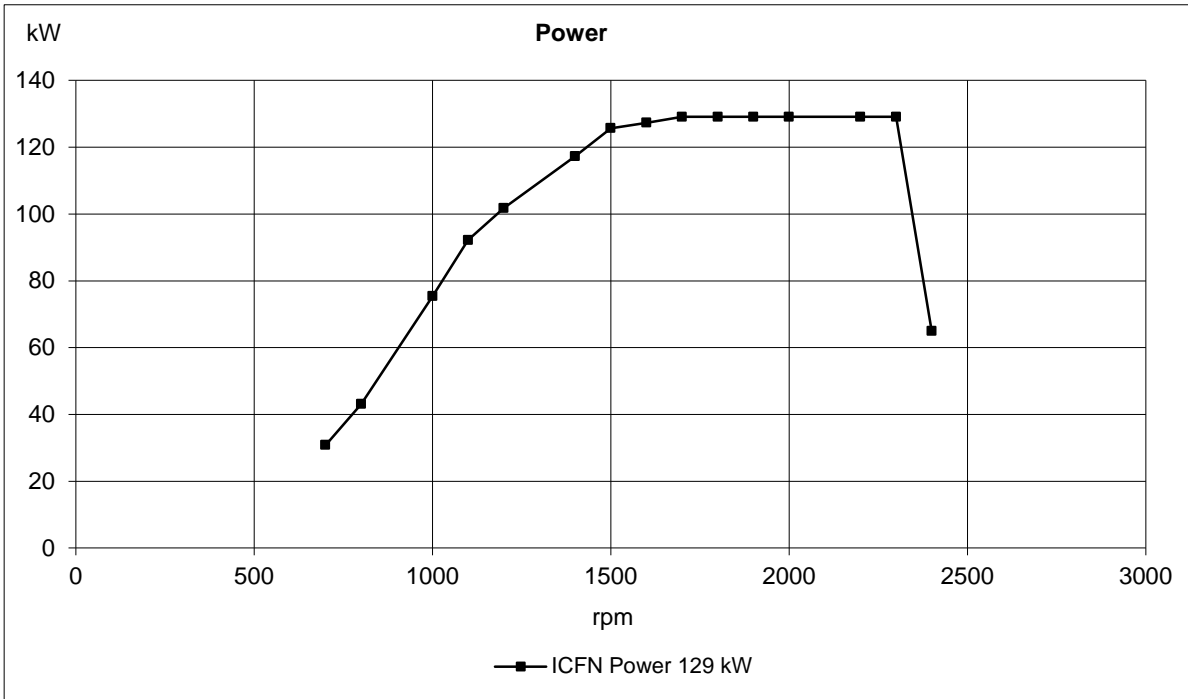
Voltage and type			24V
Alternator:	make		MELCO
	output	A	110/130
	tacho output	Hz/alternator rev.	
	drive ratio		
Starter motor:	make		MELCO
	type		85P50/90P55
	output	kW hp	5 / 5.5 6.8 / 7.5
Number of teeth on:	flywheel		137
	starter motor		10 / 12 teeth
Inlet manifold heater (at 20 V)		kW	4
Power relay for the manifold heater		A	200

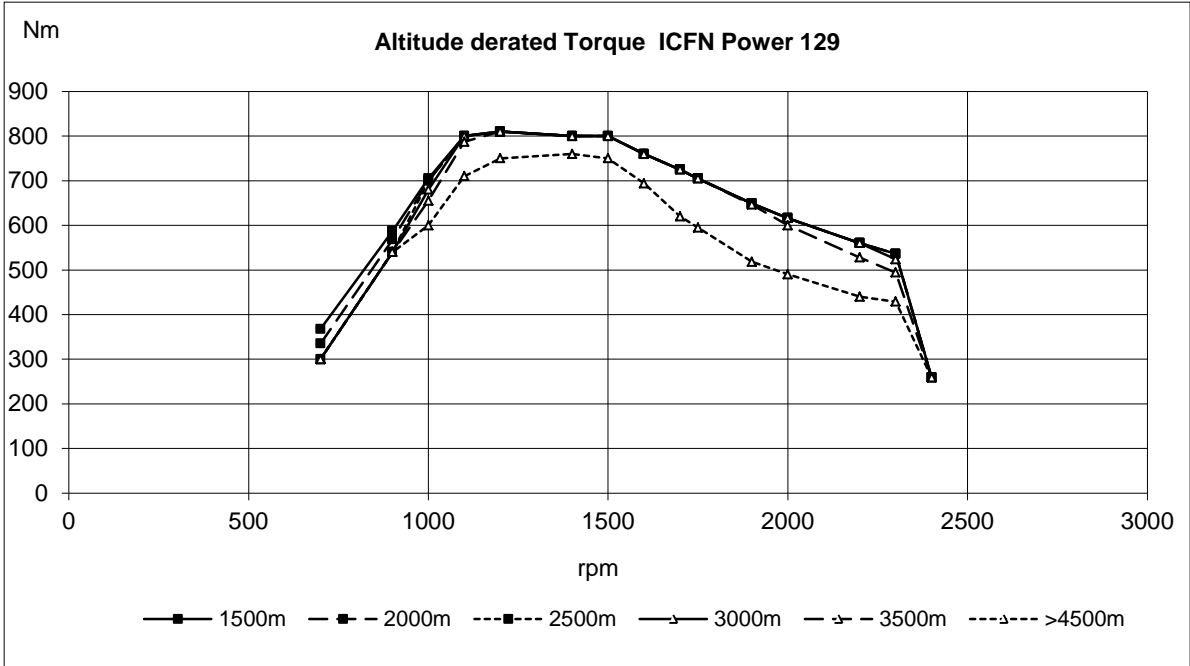
Conditions: (5 mΩ main circuit resistance@ 20°C)	Temperature	°C	25	0	-15
	Battery	Ah / CCA	100/700	100/700	100/700
Crank speed	rpm		197	150	123
Crank current	A		173	265	320
Starter input power during crank	kW		3,90	4,70	5,20
Battery power during crank	kW		4,00	5,10	5,70
Min battery @ 0°C	Ah / CCA		100/700		

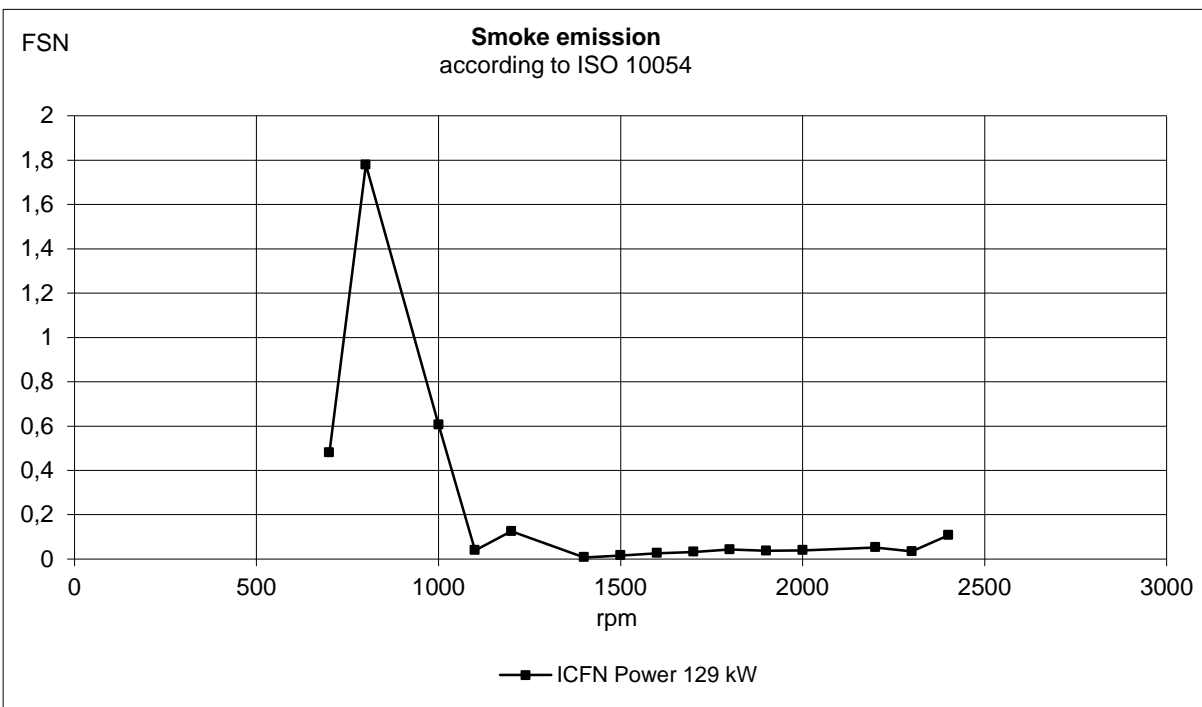
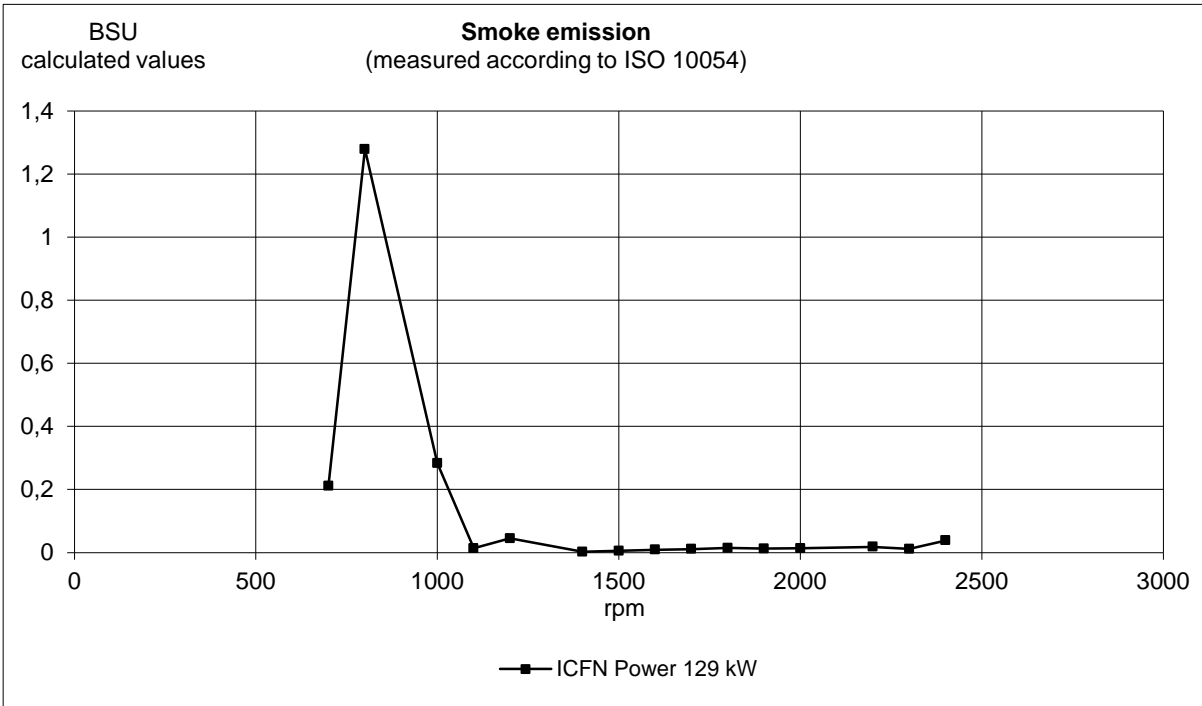
Power take off		rpm	1400	1800	2000	2300	
Front end in line with crank shaft max:*	SAE 2, STD 10" & 11,5", 1.303 kgm2	0.02 kgm ²	Nm lbf ft	866 639	817 603	750 553	610 450
		0.03 kgm ²	Nm lbf ft	866 639	748 552	711 524	457 337
		0.04 kgm ²	Nm lbf ft	866 639	695 513	645 476	399 294
Front end belt pulley load.	Max up (above or equal to horizontal line)	kW hp	3,4 4,6	4,1 5,6	4,5 6,1	5,2 7,1	
	Max down (below horizontal line)	kW hp	28,4 38,6	34,0 46,2	37,8 51,4	43,5 59,2	
Maximum power on Rear PTO on top of flywheel housing(REPTO):*		kW hp	75 102				
Speed ratio direction of rotation viewed from flywheel side			1:1 Counter clockwise				
Maximum torque on PTO at compressor position:*		Nm lbf ft	200 148				
Speed ratio direction of rotation viewed from flywheel side			1.026:1 Counter clockwise				
Timing gear at hydraulic pump PTO max:*		Nm lbf ft	80 59				
Speed ratio direction of rotation viewed from flywheel side			1.3:1 Clockwise				
Max allowed bending moment in flywheel housing SAE2		Nm lbf ft	4600 3393				
Max. rear main bearing load		N lbf	5000 1124,0				

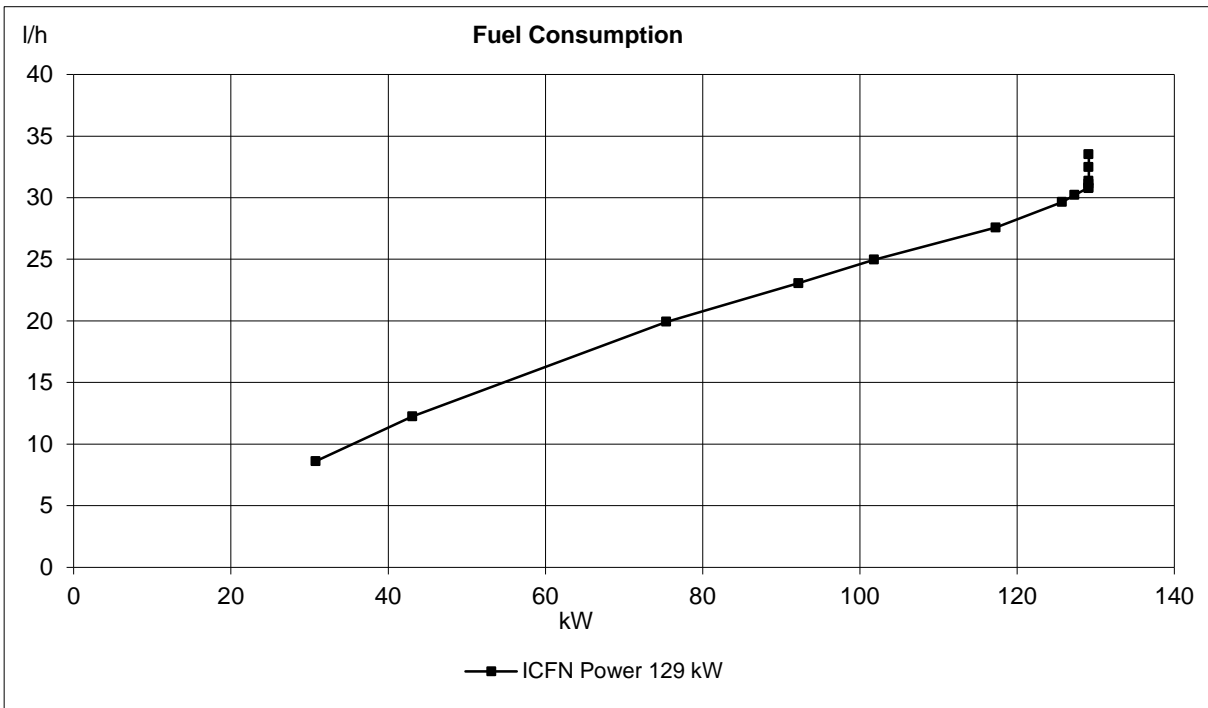
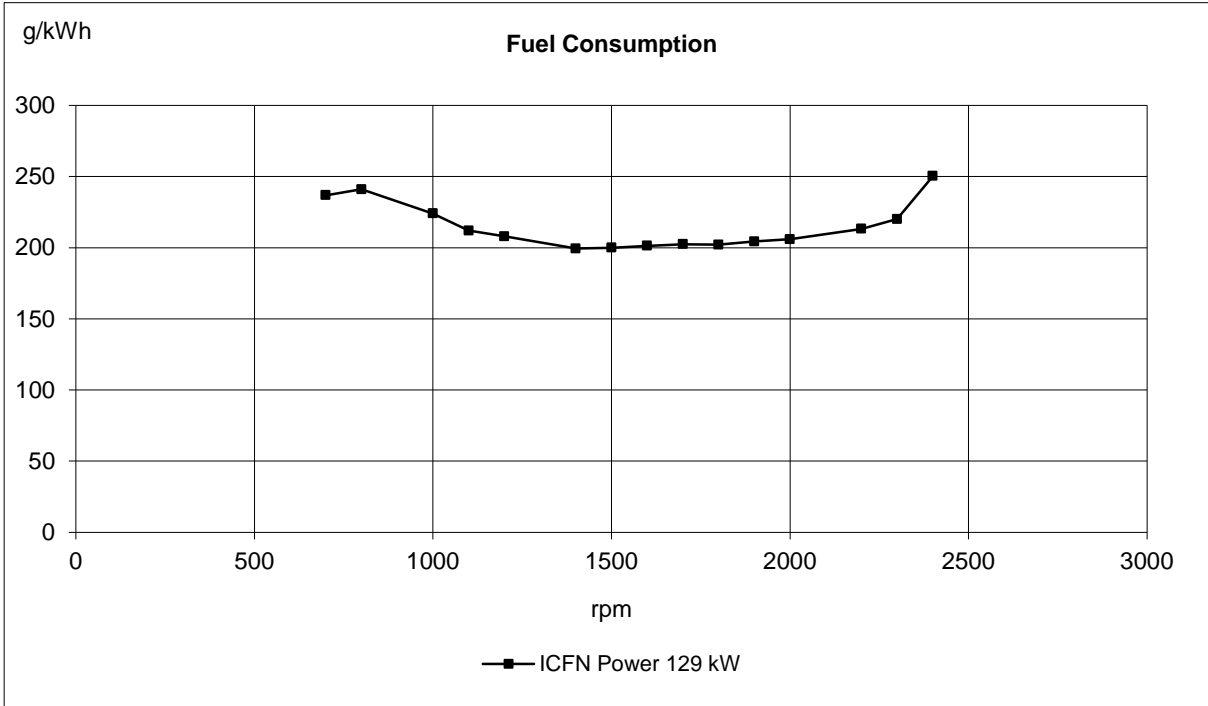
* Maximum allowed torque at individual PTO's.

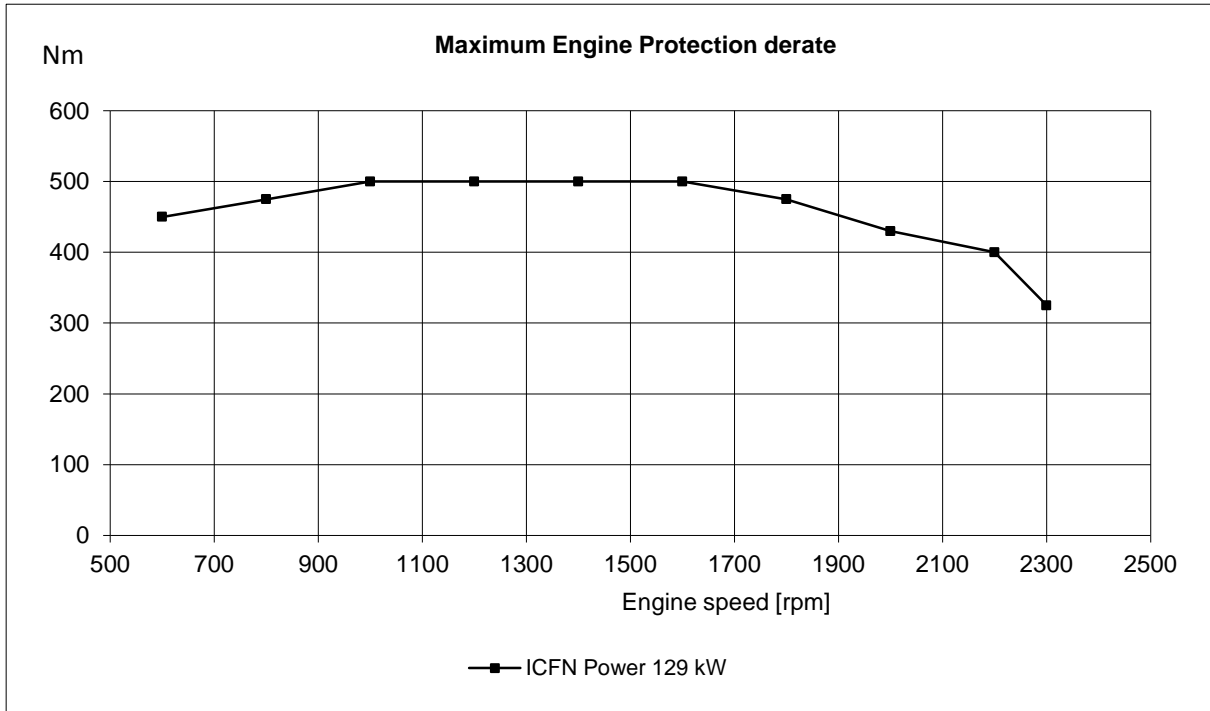
If more then one PTO output is used simultaneously, calculations needs to be performed to determine available maximum. Available torque depends on application inertia.

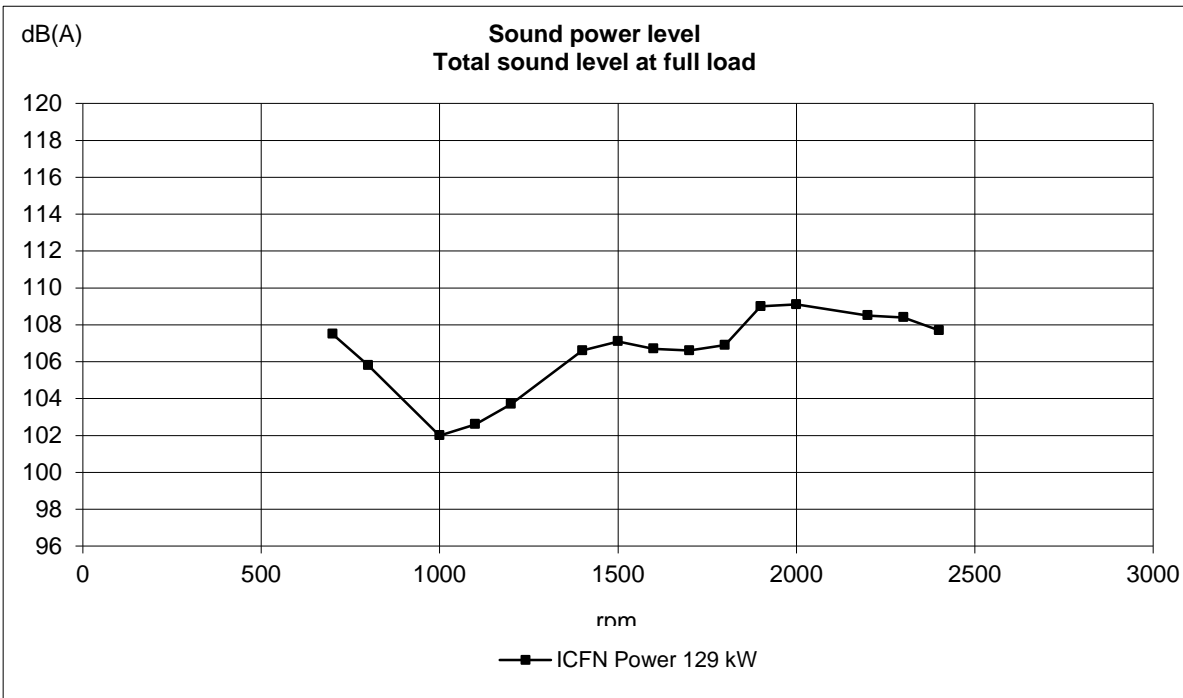
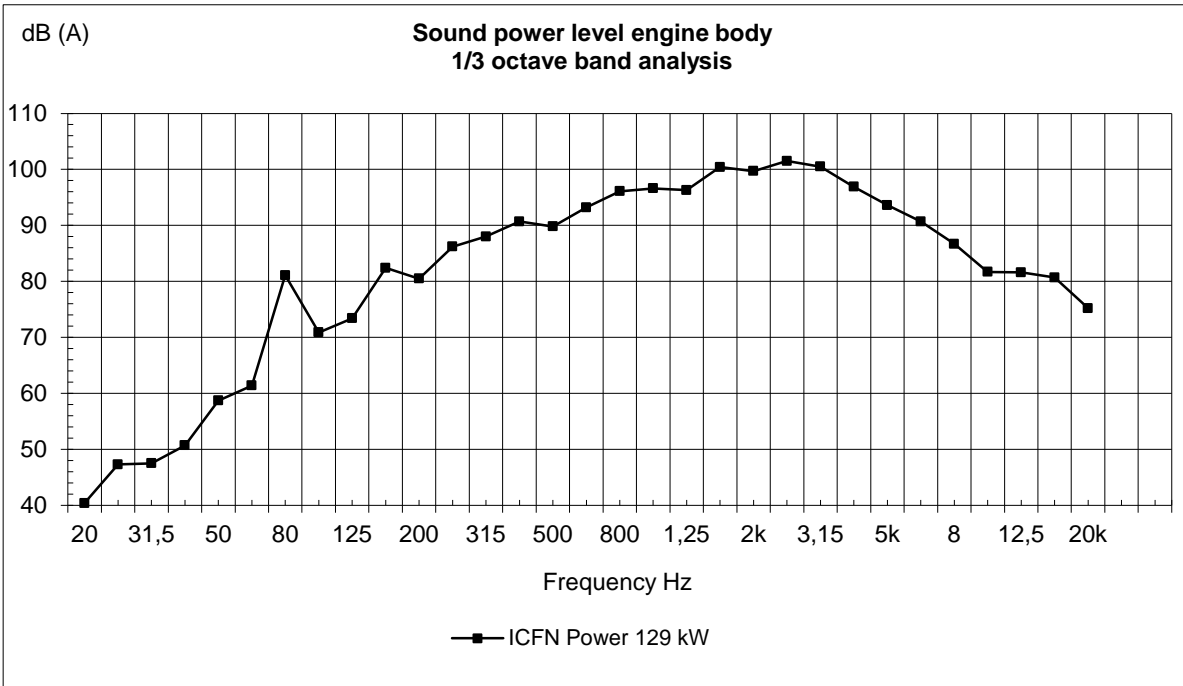


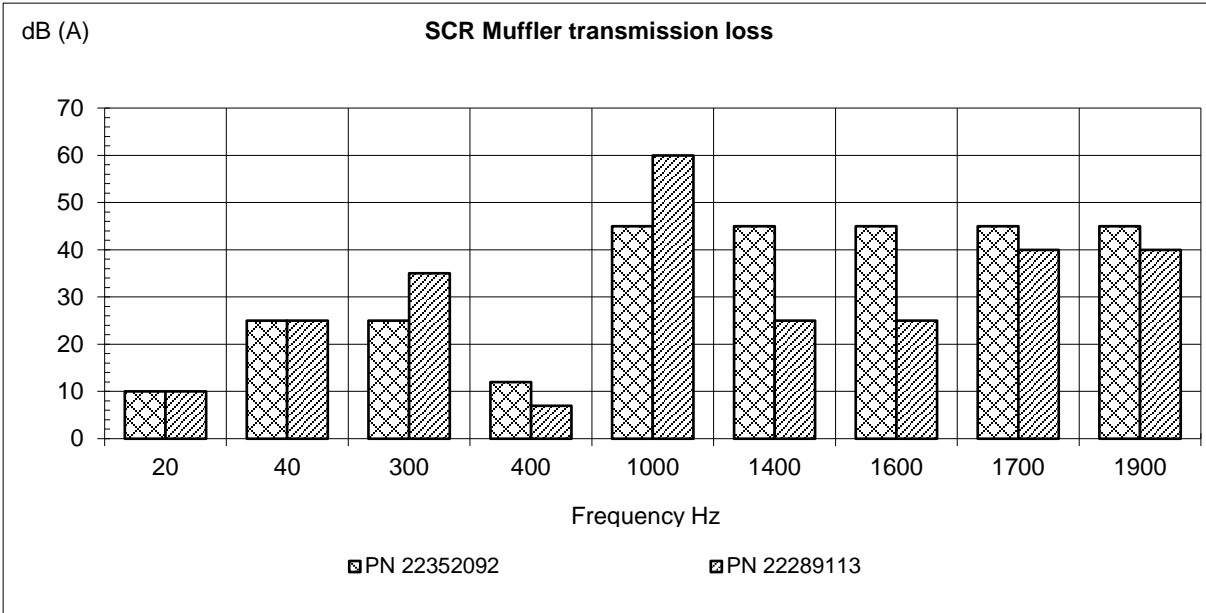


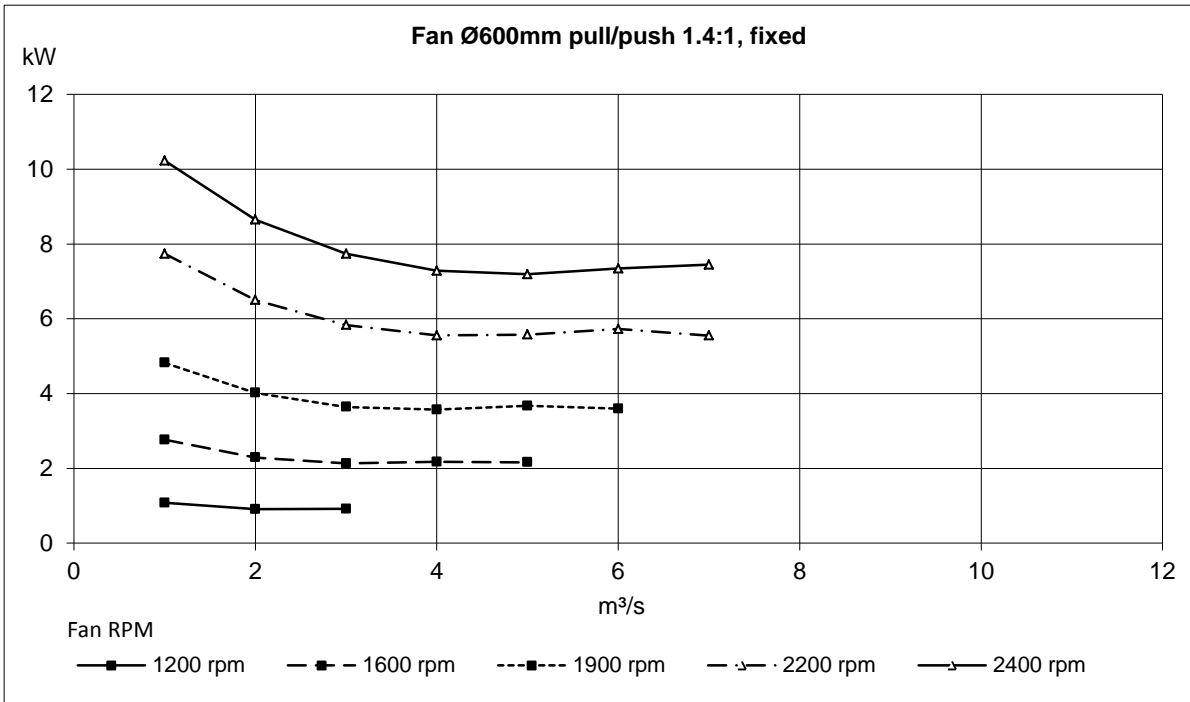




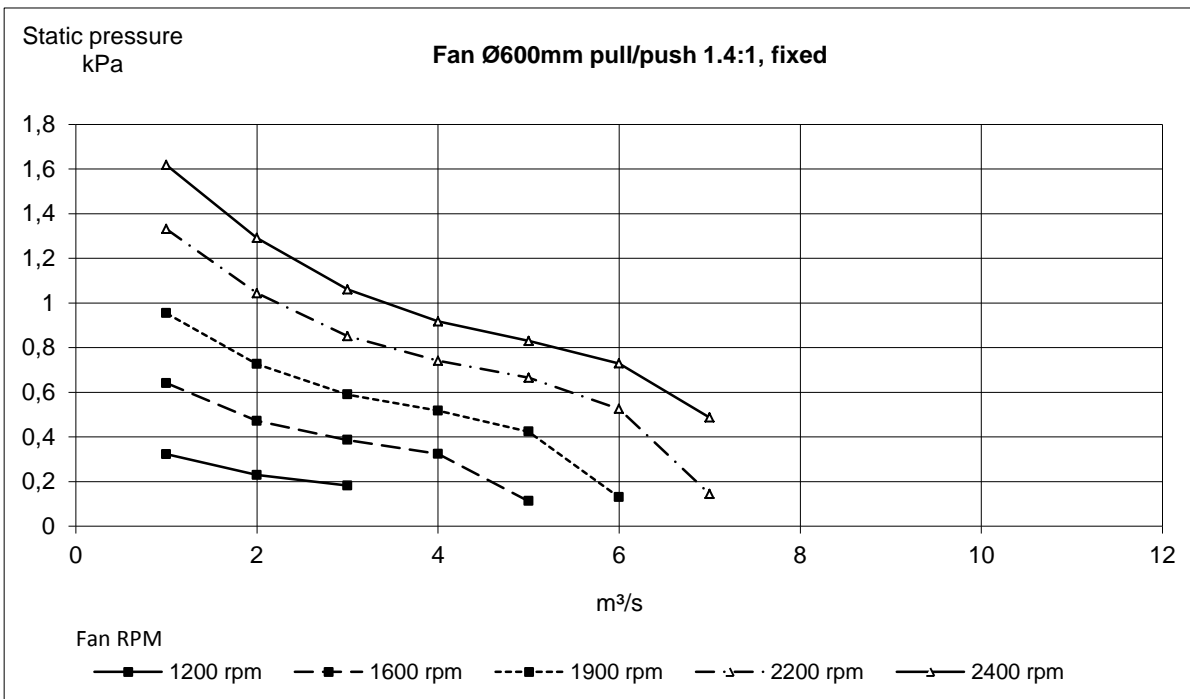








Maximum fan speed with visco clutch: 2400rpm



Maximum fan speed with visco clutch: 2400rpm

