


Important

This Technical Data Sheet and the corresponding Installation Instructions provide important information to ensure the installed engine will operate according to the design specification in the Volvo Penta application for certification.

Requirements marked with  are considered as critical for exhaust emissions compliance according to the design specification in the Volvo Penta application for certification.

Failing to follow and meet these instructions and requirements when installing a certified engine in a piece of nonroad equipment for use in the United States violates U.S. federal law (40 CFR 1068.105(b)), subject to fines or other penalties as described in the Clean Air Act.

General

In-line four stroke diesel engine with direct injection. Rotation direction, anti-clockwise viewed towards flywheel

Number of cylinders			6
Displacement, total	liters		7,70
	in ³		470
Firing order			1-4-2-6-3-5
Bore	mm		110
	in		4,33
Stroke	mm		135
	in		5,31
Compression ratio			17.5:1
Wet weight (Not including after treatment system)	Engine only	kg	707
		lb	1559
	Power pac	kg	917
		lb	2022

Performance

			rpm	1500	1800	2000	2200
ICFN Power	185 kW	without fan	kW	181	185	185	185
			hp	246	252	252	252
		with fan 650 mm	kW	174	174	174	174
			hp	236	237	237	237
Torque at:	ICFN Power 185 kW		Nm	1150	982	884	803
			lbf ft	848	724	652	592
Max torque at engine speed	IFN Power	1350 rpm	Nm	1160			
			lbf ft	856			
Power tolerance			%	±5			
Mean piston speed			m/s	6,8	8,1	9,0	9,9
			ft/sec	22,1	26,6	29,5	32,5
Effective mean pressure at:	ICFN Power 185 kW		MPa	1,88	1,60	1,44	1,31
			psi	273	232	209	190
Max combustion pressure at:	ICFN Power 185 kW		MPa	13,3	13,6	13,4	12,9
			psi	1929	1972	1943	1871
Total mass moment of inertia, J (mR ²) (not including flywheel)			kgm ²	0,421			
			lbf ft ²	10,0			
Friction Power			kW	18	25	31	38
			hp	24	34	42	52

Derating see Technical Diagrams

Engine brake performance (only engines with engine brake)

			rpm	1500	1800	2200	2500
Brake power:	without fan	kW		36	53	83	107
		hp		49	72	113	146
Brake torque:	without fan	Nm		230	280	360	410
		lbf ft		170	207	266	302
Engine speed range for engine brake activation:		rpm	900-2500				
Min engine speed with engine brake still active:		rpm	750				
Min oil temperature for engine brake activation:		°C	N/A				

Cold start performance

*Cold start limit temperature	without starting aid	°C	-15	
		°F	5	
	with manifold heater 4 kW	°C	-25	
		°F	-13	
	with manifold heater 4 kW and block heater	°C	-35	
		°F	-31	
*Specify oil quality	Above -15°C; 15W40 Above -25°C; 10W30 Below -25°C; 5W30			
Block heater type	Make	Power kW	Engaged hours	Cooling water temp engine block
	Volvo	1,5		

* See also general section in the sales guide



Lubrication system

Lubricating oil consumption (average)		Vol%	0,05
Oil system capacity including filters		liter	27
		US gal	7,13
Oil sump capacity:	Max	liter	24
		US gal	6,34
	Min	liter	19
		US gal	5,02
Oil change intervals/specifications	VDS3, VDS4.5	h	500
	VDS3 with oil analysis	h	1000
Engine angularity limits:	front up	°	35
	front down	°	35
	side tilt	°	35
Oil pressure at rated speed	kPa	425	
	psi	62	



Lubrication system

Lubrication oil temperature in sump:	max	°C	125
		°F	257
Oil filtration efficiency (in accordance with ISO 4548-12)	97%	μ	36
	50%	μ	14

Fuel system		rpm	1500	1800	2000	2200
Fuel to conform to			EU EN590 US D975, 1-D and 2-D (Max 3000ppm sulphur and 7% FAME) For further information, see service bulletin 18-8-8			
System supply flow at max. speed		liter/h US gal/h	165 43,6			
Fuel supply line max. restriction (Measured at fuel inlet connection)		kPa psi	10 1,5			
Fuel supply line max. pressure, during engine stand still (measured at fuel inlet connection)		kPa psi	20 2,9			
System return flow at max. speed		liter/h US gal/h	111,0 29,3			
Fuel return line max. restriction (Measured at fuel return connection)		kPa psi	15 2,2			
Max. allowable inlet fuel temp (Measured at fuel inlet connection)		°C °F	80 176			
Prefilter / Water separator filtration efficiency	99%	μ	30			
Main fuel filter filtration efficiency (in accordance with ISO 19438)	98%	μ	5			
	96%	μ	4			
Governor type/make, standard		Volvo / EMS 2.3				
Injection pump type/make		Denso HP4				

Intake and exhaust system		Inlet air temp	rpm	1500	1800	2000	2200
Charge air consumption at: (+25°C and 100kPa)	ICFN Power 185 kW	25°C	m³/min	13,4	15,9	17,2	18,7
		77°F	cfm	473	562	607	660
 See front page for important information							
Max allowable air intake restriction including piping			kPa psi	6 0,9			
Heat rejection to exhaust at:	ICFN Power 185 kW		kW	126	135	141	153
			BTU/min	7143	7683	8041	8712
Exhaust gas temperature after turbine at:	ICFN Power 185 kW		°C	438	403	393	392
			°F	820	757	739	738
 See front page for important information							
Max allowable back pressure in exhaust line (after turbine) Pipe dimension Ø: 127 mm			kPa psi	8 1,2	12 1,7	14 2,0	15 2,2
Exhaust gas flow at: (temp and pressure after turbine at the corresponding power setting)	ICFN Power 185 kW		m³/min	32,5	35,6	37,3	40,4
			cfm	1148	1257	1317	1427

Cooling system		rpm	1500	1800	2000	2200
Heat rejection radiation from engine at:	ICFN Power 185 kW	kW	7	6	5,4	5,7
		BTU/min	381	318	307	324
Heat rejection to coolant at:	ICFN Power 185 kW	kW	78	83	88,6	98,5
		BTU/min	4453	4692	5039	5602
Radiator cooling system type			Closed circuit			
Standard radiator core area	ICFN Power 185 kW	m ²	0,6			
		foot ²	6,46			
Fan diameter	650 mm ICFN Power 185 kW	mm	650			
		in	25,59			
Maximum fan power consumption	650 mm pull	kW	7,2	10,8	10,8	10,8
		hp	10	15	15	15
Fan drive ratio	fan Ø650		1:1,4			
	fan position high		1:1,1			
Coolant capacity:	engine	liter	17			
		US gal	4,5			
	engine + standard radiator, hoses and expansion tank	liter	51			
		US gal	13,5			
Coolant pump		drive/ratio	belt/1,4:1			
Coolant flow with standard system		l/s	5,4	6,5	7,2	8
		US gal/s	1,4	1,7	1,9	2,1
Minimum coolant flow		l/s				6,0
		US gal/s				1,6
Maximum outer circuit restriction incl. piping		kPa	40,0			
		psi	5,8			
Thermostat:	start to open	°C	85			
		°F	185			
	fully open	°C	95			
		°F	203			
Maximum static pressure head (expansion tank height + pressure cap setting)		kPa	110			
		psi	16,0			
Minimum static pressure head (expansion tank height + pressure cap setting)		kPa	85			
		psi	12,3			
Standard pressure cap setting		kPa	100			
		psi	14,5			
Maximum top tank temperature		°C	107			
		°F	225			
Recommended Draw down capacity. The difference between min coolant level in the expansion tank and the lowest level where the engine's coolant system still are functioning		liter	2			
		US gal	0,5			

Charge air cooler system		rpm	1500	1800	2000	2200
Heat rejection to charge air cooler	ICFN Power 185 kW	kW	31	34,9	38,6	44
		BTU/min	1763	1985	2195	2502
Charge air mass flow	ICFN Power 185 kW	kg/s	0,267	0,316	0,342	0,373
Charge air inlet temp. (Charge air temp after turbo compressor)	ICFN Power 185 kW	°C	156	155	159	167
		°F	313	311	318	333
 See front page for important information Max allowable Charge air outlet temp. (Charge air temp after charge air cooler)		°C	41	45	47	50
		°F	106	113	117	122
 See front page for important information Maximum pressure drop over charge air cooler incl. piping		kPa	7	9	10	12
		psi	1,0	1,3	1,5	1,7
Charge air pressure (After charge air cooler)		kPa	166	166	163	165
		psi	24,08	24,08	23,64	23,93
Standard charge air cooler core area		m ²	0,5			
		foot ²	5,38			

Cooling performance: 0,6 m² radiator and 650mm fan, pull

Cooling air flow and maximum additional external restriction at different radiator air temperatures based on 107°C TTT and 40% coolant. Valid at 1 atm.

Engine speed	Engine power	Air on temp		ICFN Power 185 kW			
				Air flow		External restriction	
				°C	°F	m ³ /s	ft ³ /s
2200	185	74,8	167	9,1	321,4	0	
	252	74,4	166	8,9	314,3	100	0,015
		73,7	165	8,6	303,7	200	0,029
		72,5	163	8,2	289,6	300	0,044

Cooling performance: 0,6 m² radiator and 650mm fan, push

Cooling air flow and maximum additional external restriction at different radiator air temperatures based on 103°C TTT and 40% coolant. Valid at 1 atm.

Engine speed	Engine power	*Air on temp		ICFN Power 185 kW			
				Air flow		External restriction	
				°C	°F	m ³ /s	ft ³ /s
2200	185	73,4	164	5,9	208,4	0	
	252	72,0	162	5,8	204,8	100	0,015
		70,4	159	5,7	201,3	200	0,029
		68,7	156	5,6	197,8	300	0,044

* AOT-temperatures are based upon simulations.

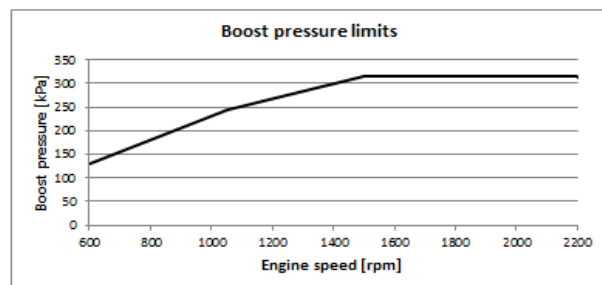
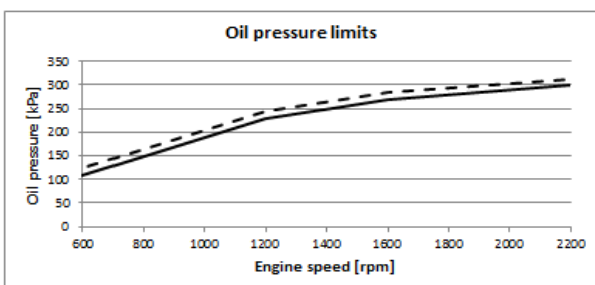
Engine management system

Functionality	Alternatives			Default setting
Governor mode	Droop	Isochronous		Isochronous
Governor droop	10	125	Nm/rpm	
Governor response	Adjustable PI constants			
Idle speed	600	800	rpm	600
Stop function				Replaced by "Ignition of stop engine"
Preheating function	Ignition	Request	Request + temp	If preheat is available, preheat will be active at ignition on if temp low or demanded by driver.
Lamp test				No lamp test, not used any longer
Ignition of stop engine	Yes	No		No

Engine sensors and switch settings		Alarm level		Engine protection	
Parameter	Unit	Setting range	Default setting	Level	Action. Default/Alternative
Oil temp	°C		125	125	Derate
Oil pressure	Low idle	kPa	100,0	100	Shut down
	Rated speed	kPa	300	300	Shut down
Coolant temp	°C		107	107	Derate
Coolant level			On	Low level	Derate
Water in fuel		On if closed circuit			
Air filter pressure drop			5kPa		
Altitude, above sea	m				Automatic derating, see section derating
Charge air temp	°C		80	80	Derate
Charge air pressure	kPa		See map		Derate
Engine speed	rpm				Shut down. ON/OFF*

* Off means no shut down, alarm only

Parameter	Warning	Alarm	Derated 0% to engine protection map	Derated 100% to engine protection map	Forced idle after 0 sec	Forced shut down after 0 sec
Coolant temp	103°C	107°C	107°C	110°C		
Oil temp	122°C	125°C	125°C	130°C		
Low oil pressure	Warning map value	Alarm map value		Alarm map value		
High charge air temp	77°C	80°C	80°C	100°C		
High charge air pressure		Alarm map value	Alarm map value			



Electrical system

Voltage and type			24V
Alternator:	make	MELCO	
	output	A	110/130
	tacho output	Hz/alternator rev.	
	drive ratio		
Starter motor:	make	MELCO	
	type	85P50 / 90P55	
	output	kW	5 / 5.5
		hp	6.8 / 7.5
Number of teeth on:	flywheel	137	
	starter motor	10 / 12 teeth	
Inlet manifold heater (at 20 V)		kW	4
Power relay for the manifold heater		A	200

Conditions: (5 mΩ main circuit resistance@)	Temperature	°C	25	0	-15
	Battery	Ah / CCA	140/800	140/800	170/1000
Crank speed		rpm	185	160	120
Crank current		A	220	300	470
Starter input power during crank		kW	4,91	5,90	6,94
Battery power during crank		kW	5,15	6,31	7,50
Min battery @ 0°C		Ah / CCA	100/700		

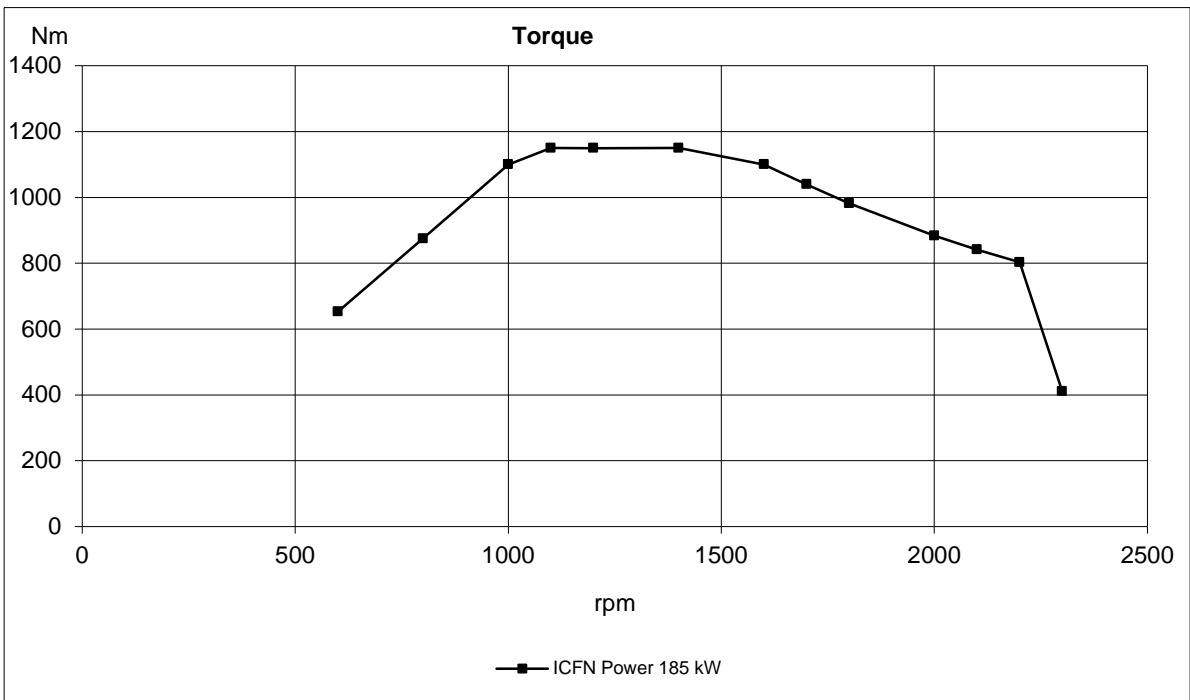
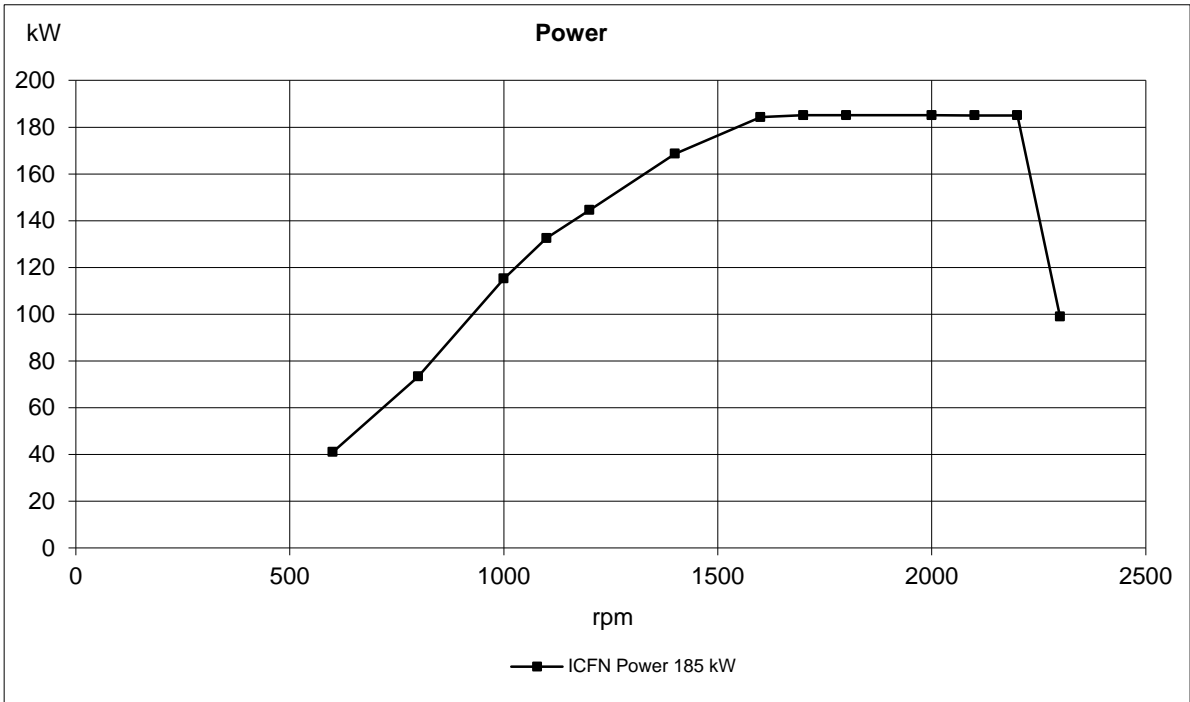
Power take off

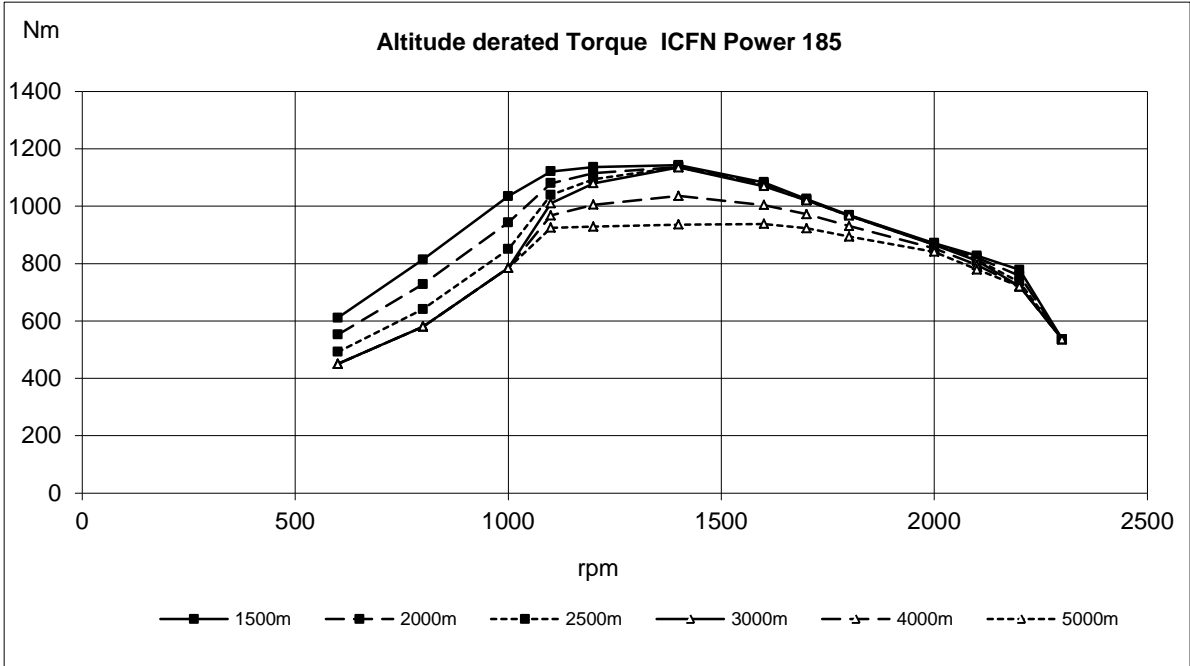
		rpm	1500	1800	2000	2200
Front end in line with crank shaft max:*	0.02 kgm ²	Nm	1064,0	743,0	740	833
		lbf ft	785	548	546	614
	0.03 kgm ²	Nm	1030,0	706,0	697	786
		lbf ft	760	521	514	580
	0.04 kgm ²	Nm	996,0	663,0	654	729
		lbf ft	735	489	482	538
Front end belt pulley load.	Max up (above or equal to horizontal line)	kW	12,5	16	18,8	19,6
		hp	17,0	21,8	25,6	26,7
	Max down (below horizontal line)	kW	26,6	34,2	38	41,8
		hp	36,2	46,5	51,7	56,8
Maximum power on Rear PTO on top of flywheel housing (REPTO):*		kW	75			
		hp	102			
Speed ratio direction of rotation viewed from flywheel side			1:1 Counter clockwise			
Maximum torque on PTO at compressor position:*		Nm	200			
		lbf ft	148			
Speed ratio direction of rotation viewed from flywheel side			1.026:1 Counter clockwise			
Timing gear at hydraulic pump PTO max:*		Nm	80			
		lbf ft	59			
Speed ratio direction of rotation viewed from flywheel side			1.3:1 Clockwise			
Max allowed bending moment in flywheel housing SAE2		Nm	4600			
		lbf ft	3393			
Max. rear main bearing load		N				
		lbf				

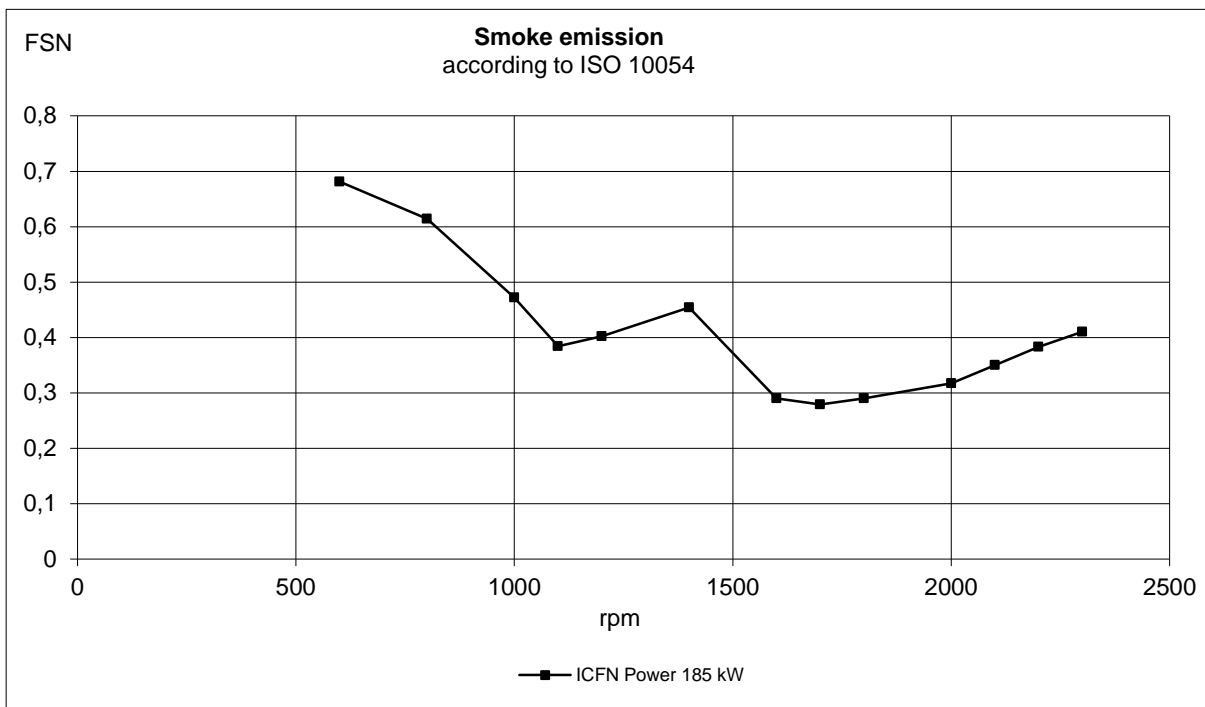
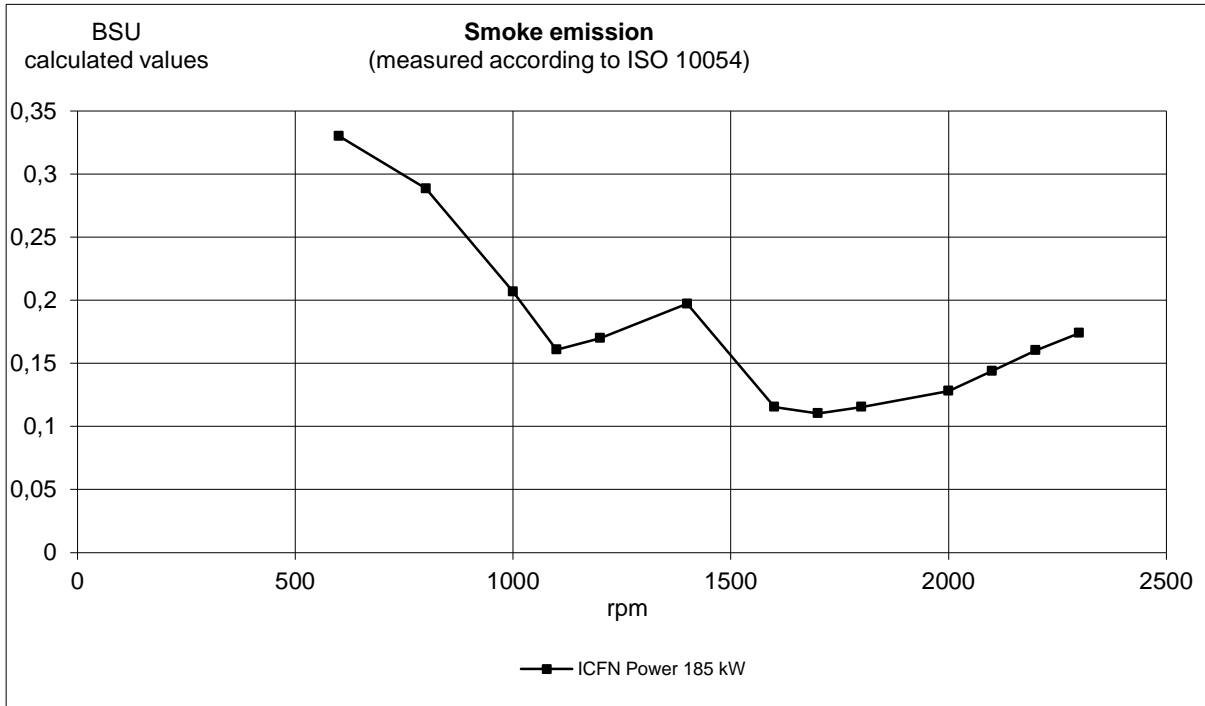
* Maximum allowed torque at individual PTO's.

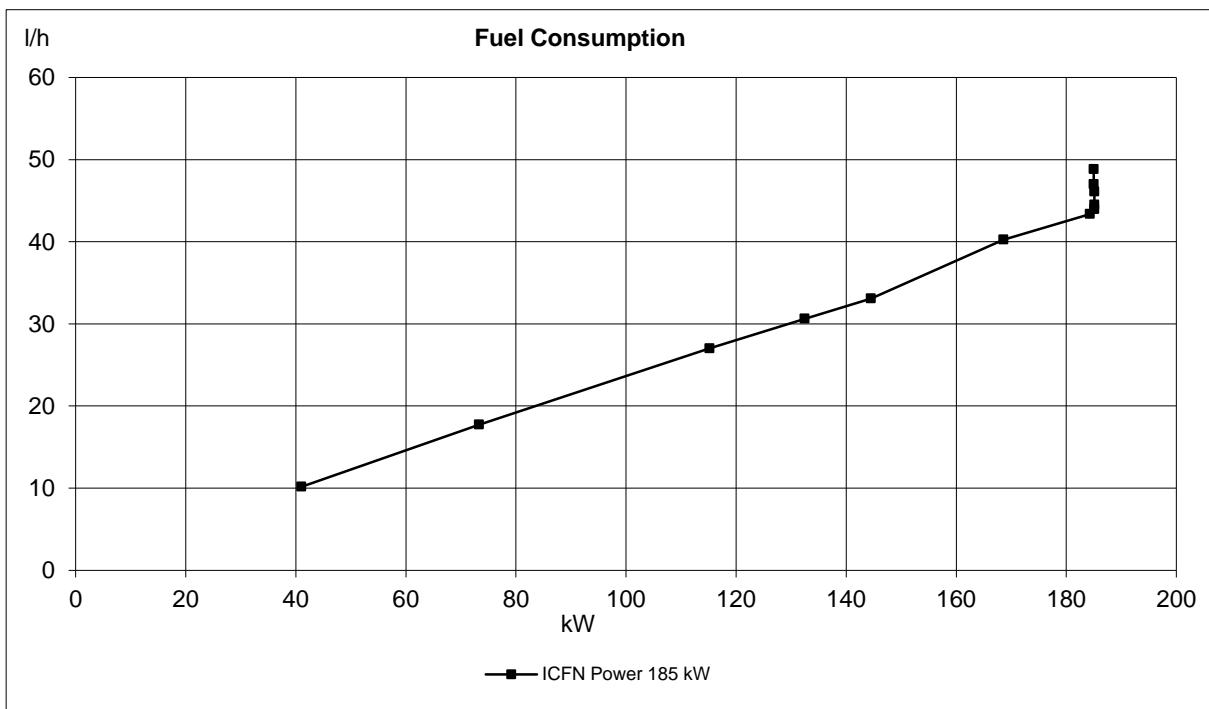
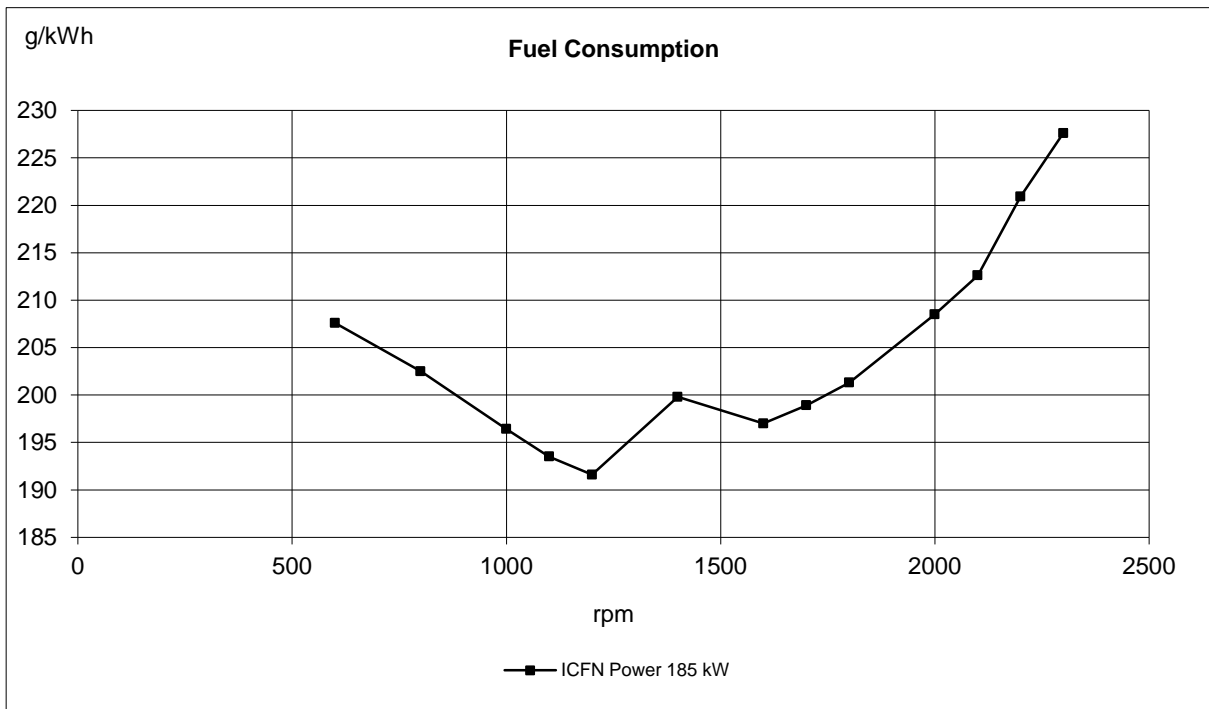
If more than one PTO output is used simultaneously, calculations needs to be performed to determine available maximum.

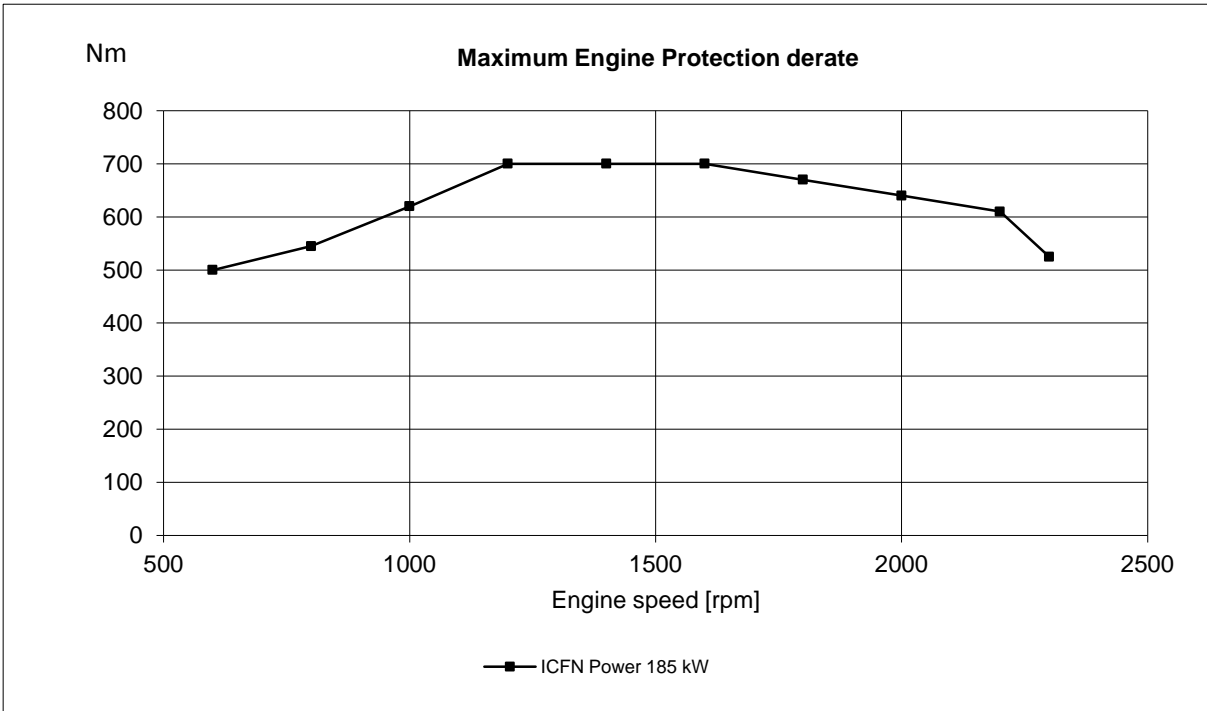
Available torque depends on application inertia.

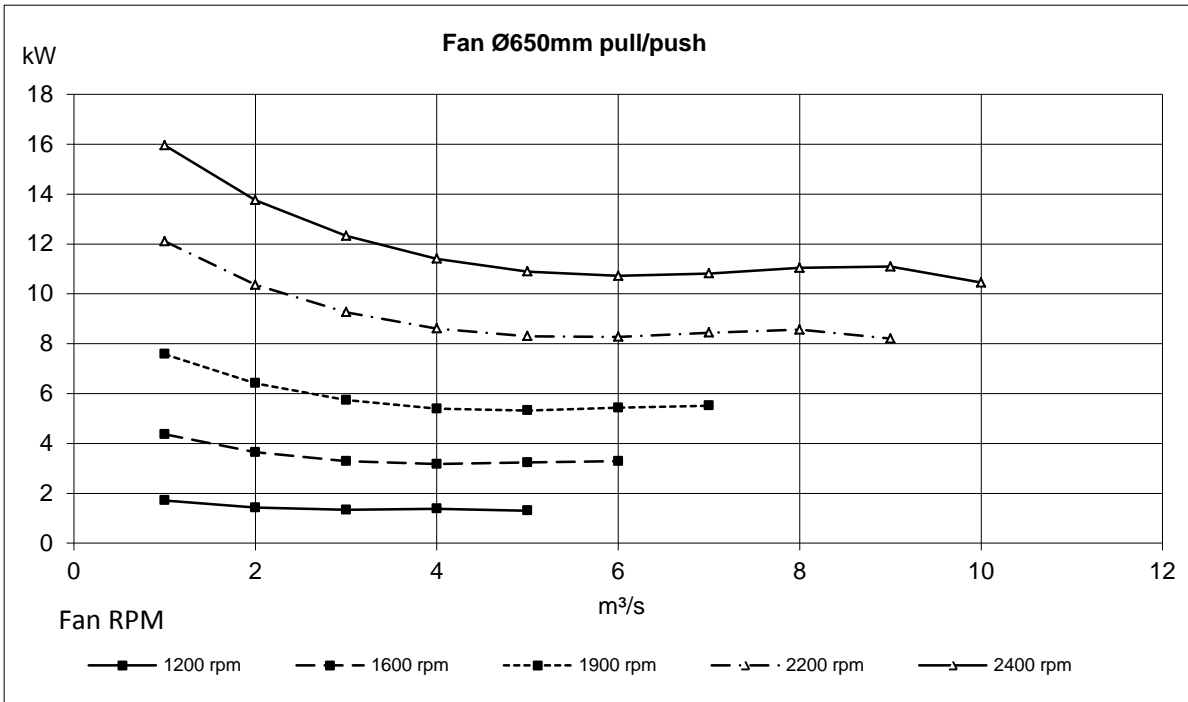




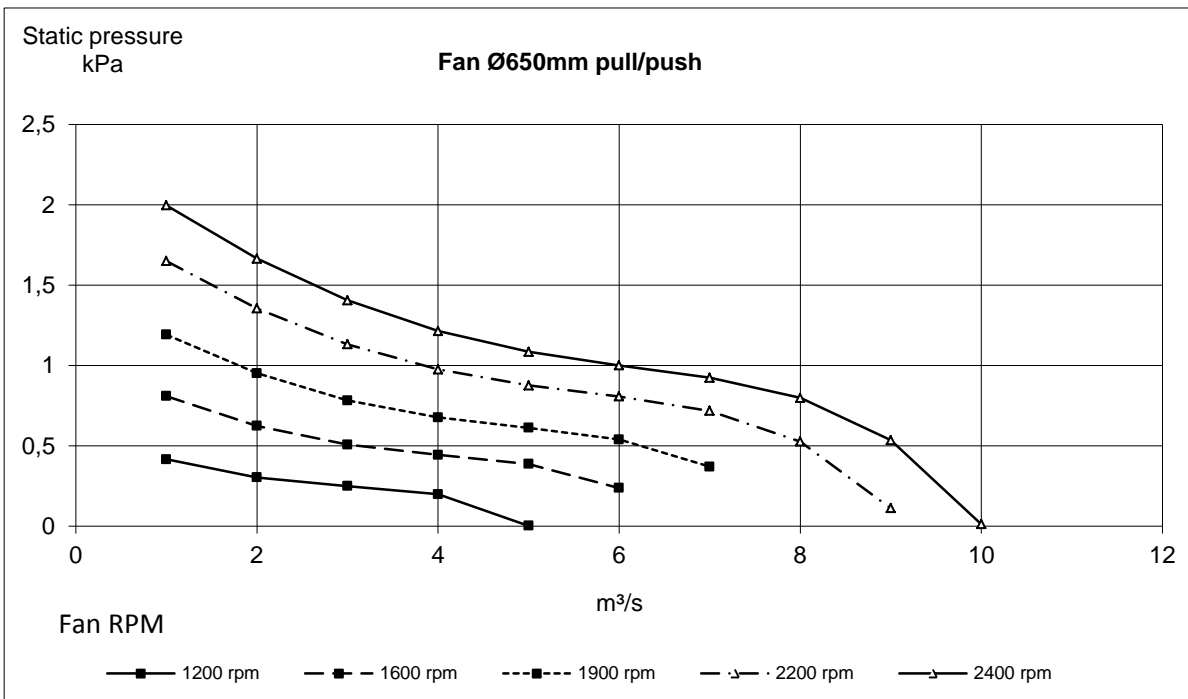








Maximum fan speed with visco clutch: 2400rpm



Maximum fan speed with visco clutch: 2400rpm

