


**Important**

This Technical Data Sheet and the corresponding Installation Instructions provide important information to ensure the installed engine will operate according to the design specification in the Volvo Penta application for certification.

Requirements marked with  are considered as critical for exhaust emissions compliance according to the design specification in the Volvo Penta application for certification.

Failing to follow and meet these instructions and requirements when installing a certified engine in a piece of nonroad equipment for use in the United States violates U.S. federal law (40 CFR 1068.105(b)), subject to fines or other penalties as described in the Clean Air Act.

**General**

In-line four stroke diesel engine with direct injection. Rotation direction, anti-clockwise viewed towards flywheel

Number of cylinders			6
Displacement, total		liters in <sup>3</sup>	7,70 470
Firing order			1-4-2-6-3-5
Bore		mm in	110 4,33
Stroke		mm in	135 5,31
Compression ratio			17,5:1
Wet weight (Not including after treatment system)	Engine only	kg lb	707 1559
	Power pac	kg lb	917 2022

**Performance**

			rpm	1500	1800	2000	2200
IFN Power	235 kW	without fan	kW	204	235	235	235
			hp	277	320	320	320
		with fan 650 mm	kW	197	224	224	224
			hp	268	305	305	305
Torque at:		IFN Power 235 kW	Nm lbf ft	1300 959	1245 918	1123 828	1021 753
Max torque at engine speed	IFN Power	1450 rpm	Nm lbf ft	1310 966			
Power tolerance			%	±5			
Mean piston speed			m/s ft/sec	6,8 22,1	8,1 26,6	9,0 29,5	9,9 32,5
Effective mean pressure at:		IFN Power 235 kW	MPa psi	2,12 307	2,04 295	1,83 266	1,67 241
Max combustion pressure at:		IFN Power 235 kW	MPa psi	14 2030	14,8 2146	14,1 2045	13,3 1929
Total mass moment of inertia, J (mR <sup>2</sup> ) (not including flywheel)			kgm <sup>2</sup> lbf <sup>2</sup>	0,421 10,0			
Friction Power			kW hp	18 24	25 34	31 42	38 52

**Derating see Technical Diagrams**

**Engine brake performance (only engines with engine brake)**

			rpm	1500	1800	2200	2500
Brake power:		without fan	kW	36	53	83	107
			hp	49	72	113	146
Brake torque:		without fan	Nm	230	280	360	410
			lbf ft	170	207	266	302
Engine speed range for engine brake activation:			rpm	900-2500			
Min engine speed with engine brake still active:			rpm	750			
Min oil temperature for engine brake activation:			°C	N/A			

**Cold start performance**

*Cold start limit temperature	without starting aid	°C	-15	
		°F	5	
	with manifold heater 4 kW	°C	-25	
		°F	-13	
	with manifold heater 4 kW and block heater	°C	-35	
		°F	-31	
*Specify oil quality	Above -15°C; 15W40 Above -25°C; 10W30 Below -25°C; 5W30			
Block heater type	Make	Power kW	Engaged hours	Cooling water temp engine block
	Volvo	1,5		

\* See also general section in the sales guide



**Lubrication system**

Lubricating oil consumption (average)		Vol%	0,05
Oil system capacity including filters		liter	27
		US gal	7,13
Oil sump capacity:	Max	liter	24
		US gal	6,34
	Min	liter	19
		US gal	5,02
Oil change intervals/specifications	VDS3, VDS4.5	h	500
	VDS3 with oil analysis	h	1000
Engine angularity limits:	front up	°	35
	front down	°	35
	side tilt	°	35
Oil pressure at rated speed	kPa	425	
	psi	62	

**Lubrication system**

Lubrication oil temperature in sump:	max	°C	125
		°F	257
Oil filtration efficiency (in accordance with ISO 4548-12)	97%	μ	36
	50%	μ	14

Fuel system		rpm	1500	1800	2000	2200
Fuel to conform to			EU EN590 US D975, 1-D and 2-D (Max 3000ppm sulphur and 7% FAME) For further information, see service bulletin 18-8-8			
System supply flow at max. speed		liter/h US gal/h	165 43,6			
Fuel supply line max. restriction (Measured at fuel inlet connection)		kPa psi	10 1,5			
Fuel supply line max. pressure, during engine stand still (measured at fuel inlet connection)		kPa psi	20 2,9			
System return flow at max. speed		liter/h US gal/h	111,0 29,3			
Fuel return line max. restriction (Measured at fuel return connection)		kPa psi	15 2,2			
Max. allowable inlet fuel temp (Measured at fuel inlet connection)		°C °F	80 176			
Prefilter / Water separator filtration efficiency	99%	μ	30			
Main fuel filter filtration efficiency (in accordance with ISO 19438)	98%	μ	5			
	96%	μ	4			
Governor type/make, standard		Volvo / EMS 2.3				
Injection pump type/make		Denso HP4				

Intake and exhaust system		Inlet air temp	rpm	1500	1800	2000	2200
Charge air consumption at: (+25°C and 100kPa)	IFN Power 235 kW	25°C	m³/min	15,2	18,7	19,4	19,8
		77°F	cfm	537	660	685	699
 <b>See front page for important information</b>							
Max allowable air intake restriction including piping			kPa psi	6 0,9			
Heat rejection to exhaust at:	IFN Power 235 kW		kW	189	226	232	240
			BTU/min	10731	12875	13199	13620
Exhaust gas temperature after turbine at:	IFN Power 235 kW		°C	558	548	543	547
			°F	1036	1018	1009	1017
 <b>See front page for important information</b>							
Max allowable back pressure in exhaust line (after turbine) Pipe dimension Ø: 127 mm			kPa psi	9 1,3	12 1,7	14 2,0	15 2,2
Exhaust gas flow at: (temp and pressure after turbine at the corresponding power setting)	IFN Power 235 kW		m³/min	42,8	50,1	50,8	51,7
			cfm	1511	1769	1794	1826

**VOLVO PENTA**

TAD853VE 235kW/2200rpm

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Cooling system		rpm	1500	1800	2000	2200
Heat rejection radiation from engine at:	IFN Power 235 kW	kW	11	11	11,4	11,7
		BTU/min	631	648	648	665
Heat rejection to coolant at:	IFN Power 235 kW	kW	100	116	122,1	135,2
		BTU/min	5670	6591	6944	7689
Radiator cooling system type			Closed circuit			
Standard radiator core area	IFN Power 235 kW	m <sup>2</sup>	0,6			
		foot <sup>2</sup>	6,46			
Fan diameter	650 mm	IFN Power 235 kW	650			
			25,59			
Maximum fan power consumption	650 mm pull	kW	7,2	10,8	10,8	10,8
		hp	10	15	15	15
Fan drive ratio	fan Ø650		1:1,4			
	fan position high		1:1,1			
Coolant capacity:	engine	liter	17			
		US gal	4,5			
	engine + standard radiator, hoses and expansion tank	liter	51			
		US gal	13,5			
Coolant pump		drive/ratio	belt/1,4:1			
Coolant flow with standard system		l/s	5,4	6,5	7,2	8
		US gal/s	1,4	1,7	1,9	2,1
Minimum coolant flow		l/s				6,0
		US gal/s				1,6
Maximum outer circuit restriction incl. piping		kPa	40,0			
		psi	5,8			
Thermostat:	start to open	°C	85			
		°F	185			
	fully open	°C	95			
		°F	203			
Maximum static pressure head (expansion tank height + pressure cap setting)		kPa	110			
		psi	16,0			
Minimum static pressure head (expansion tank height + pressure cap setting)		kPa	85			
		psi	12,3			
Standard pressure cap setting		kPa	100			
		psi	14,5			
Maximum top tank temperature		°C	107			
		°F	225			
Recommended Draw down capacity. The difference between min coolant level in the expansion tank and the lowest level where the engine's coolant system still are functioning		liter	2			
		US gal	0,5			

**Charge air cooler system**

		rpm	1500	1800	2000	2200
Heat rejection to charge air cooler	IFN Power 235 kW	kW	41,7	52,6	53,2	52,9
		BTU/min	2371	2991	3025	3008
Charge air mass flow	IFN Power 235 kW	kg/s	0,303	0,371	0,386	0,394
Charge air inlet temp. (Charge air temp after turbo compressor)	IFN Power 235 kW	°C	179	191	188	183
		°F	354	376	370	361
 <b>See front page for important information</b> Max allowable Charge air outlet temp. (Charge air temp after charge air cooler)		°C	42	50	51	50
		°F	108	122	124	122
 <b>See front page for important information</b> Maximum pressure drop over charge air cooler incl. piping		kPa	7	10	11	12
		psi	1,0	1,5	1,6	1,7
Charge air pressure (After charge air cooler)		kPa	189	221	204	185
		psi	27,41	32,05	29,59	26,83
Standard charge air cooler core area		m <sup>2</sup>	0,5			
		foot <sup>2</sup>	5,38			

**Cooling performance: 0,6 m<sup>2</sup> radiator and 650mm fan, pull**

Cooling air flow and maximum additional external restriction at different radiator air temperatures based on 107°C TTT and 40% coolant. Valid at 1 atm.

Engine speed	Engine power	IFN Power 235 kW					
		Air on temp		Air flow		External restriction	
		°C	°F	m <sup>3</sup> /s	ft <sup>3</sup> /s	Pa	psi
2200	235	65,9	151	9,1	321,4	0	
	320	65,4	150	8,9	314,3	100	0,015
		64,6	148	8,6	303,7	200	0,029
		63	145	8,2	289,6	300	0,044

**Cooling performance: 0,6 m<sup>2</sup> radiator and 650mm fan, push**

Cooling air flow and maximum additional external restriction at different radiator air temperatures based on 107°C TTT and 40% coolant. Valid at 1 atm.

Engine speed	Engine power	IFN Power 235 kW					
		*Air on temp		Air flow		External restriction	
		°C	°F	m <sup>3</sup> /s	ft <sup>3</sup> /s	Pa	psi
2200	235	62,4	144	5,9	208,4	0	
	320	61,1	142	5,8	204,8	100	0,015
		59,4	139	5,7	201,3	200	0,029
		57,3	135	5,6	197,8	300	0,044

\* AOT-temperatures are based upon simulations.

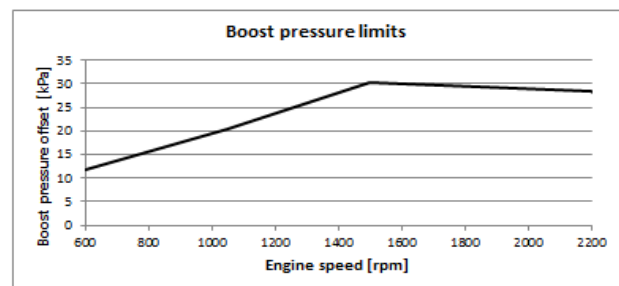
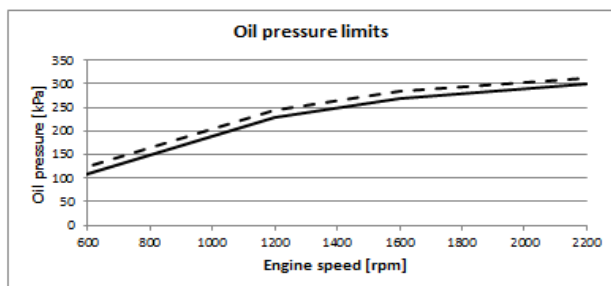
### Engine management system

Functionality	Alternatives			Default setting
Governor mode	Droop	Isosynchronous		Isosynchronous
Governor droop	10	125	Nm/rpm	
Governor response	Adjustable PI constants			
Idle speed	600	800	rpm	600
Stop function				Replaced by "Ignition of stop engine"
Preheating function	Ignition	Request	Request + temp	If preheat is available, preheat will be active at ignition on if temp low or demanded by driver.
Lamp test				No lamp test, not used any longer
Ignition of stop engine	Yes	No		No

Engine sensors and switch settings		Alarm level	Default setting	Engine protection	
Parameter	Unit	Setting range	Default setting	Level	Action. Default/Alternative
Oil temp	°C		125	125	Derate
Oil pressure	Low idle	kPa	100,0	100	Shut down
	Rated speed	kPa	300	300	Shut down
Coolant temp	°C		107	107	Derate
Coolant level			On	Low level	Derate
Water in fuel		On if closed circuit			
Air filter pressure drop			5kPa		
Altitude, above sea	m				Automatic derating, see section derating
Charge air temp	°C		80	80	Derate
Charge air pressure	kPa		See map		Derate
Engine speed	rpm				Shut down. ON/OFF*

\* Off means no shut down, alarm only

Parameter	Warning	Alarm	Derated 0% to engine protection map	Derated 100% to engine protection map	Forced idle after 0 sec	Forced shut down after 0 sec
Coolant temp	103°C	107°C	107°C	110°C		
Oil temp	122°C	125°C	125°C	130°C		
Low oil pressure	Warning map value	Alarm map value		Alarm map value		
High charge air temp	77°C	80°C	80°C	100°C		
High charge air pressure		Alarm map value	Alarm map value			



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**09****Electrical system**

Voltage and type		24V	
Alternator:	make	MELCO	
	output	A	110/130
	tacho output	Hz/alternator rev.	
	drive ratio		
Starter motor:	make	MELCO	
	type	85P50 / 90P55	
	output	kW	5 / 5.5
		hp	6.8 / 7.5
Number of teeth on:	flywheel	137	
	starter motor	10 / 12 teeth	
Inlet manifold heater (at 20 V)		kW	4
Power relay for the manifold heater		A	200

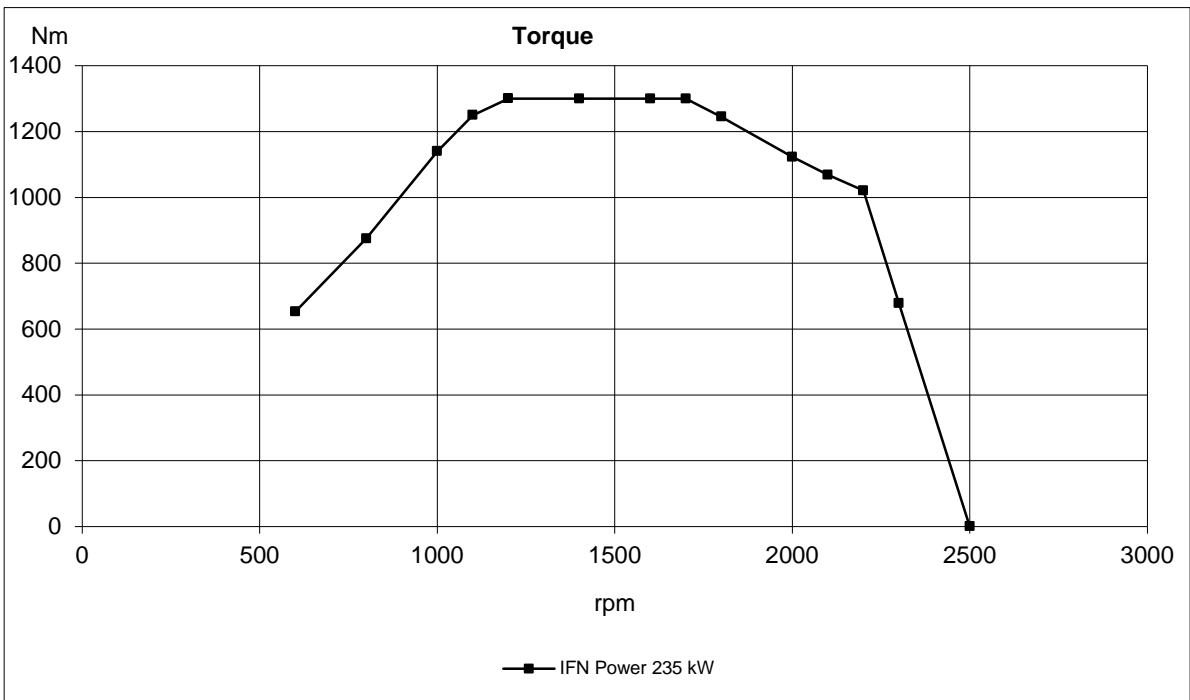
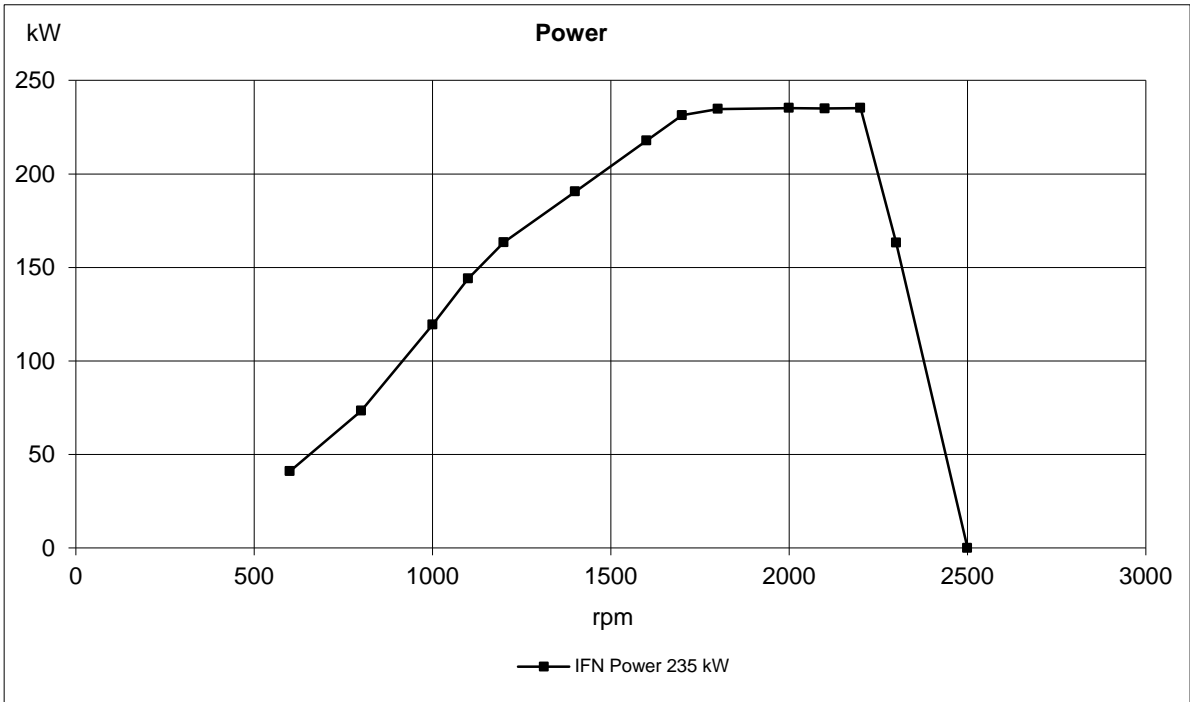
Conditions: (5 mΩ main circuit resistance@)	Temperature	°C	25	0	-15
	Battery	Ah / CCA	140/800	140/800	170/1000
Crank speed		rpm	185	160	120
Crank current		A	220	300	470
Starter input power during crank		kW	4,91	5,90	6,94
Battery power during crank		kW	5,15	6,31	7,50
Min battery @ 0°C		Ah / CCA	100/700		

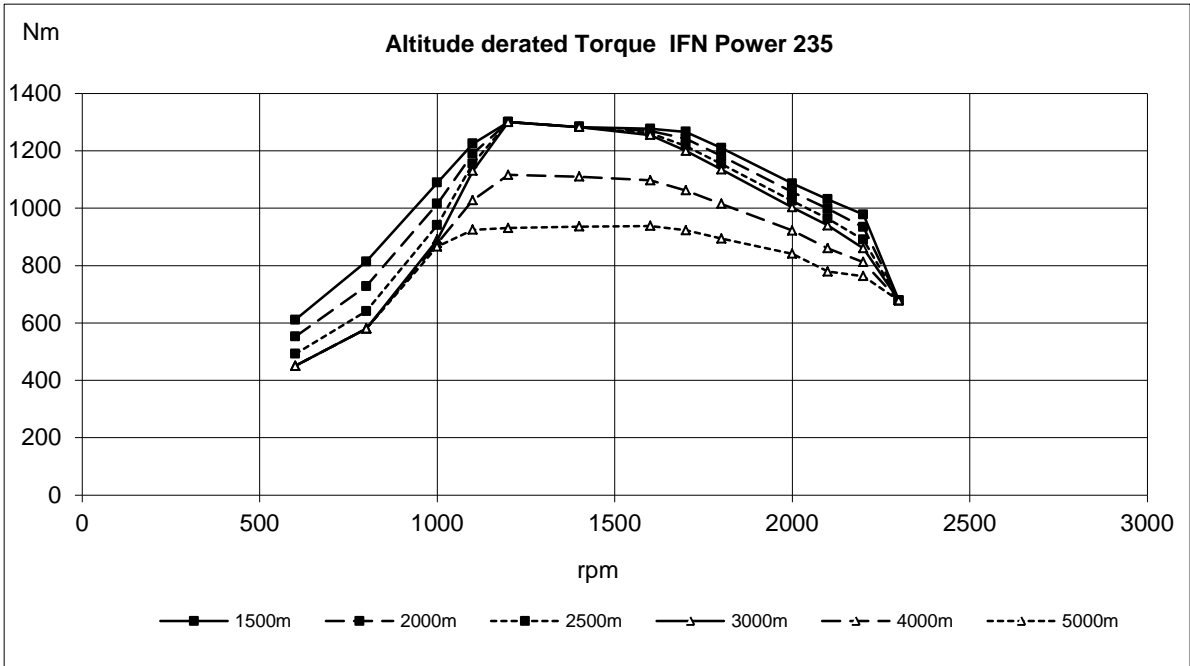
**Power take off**

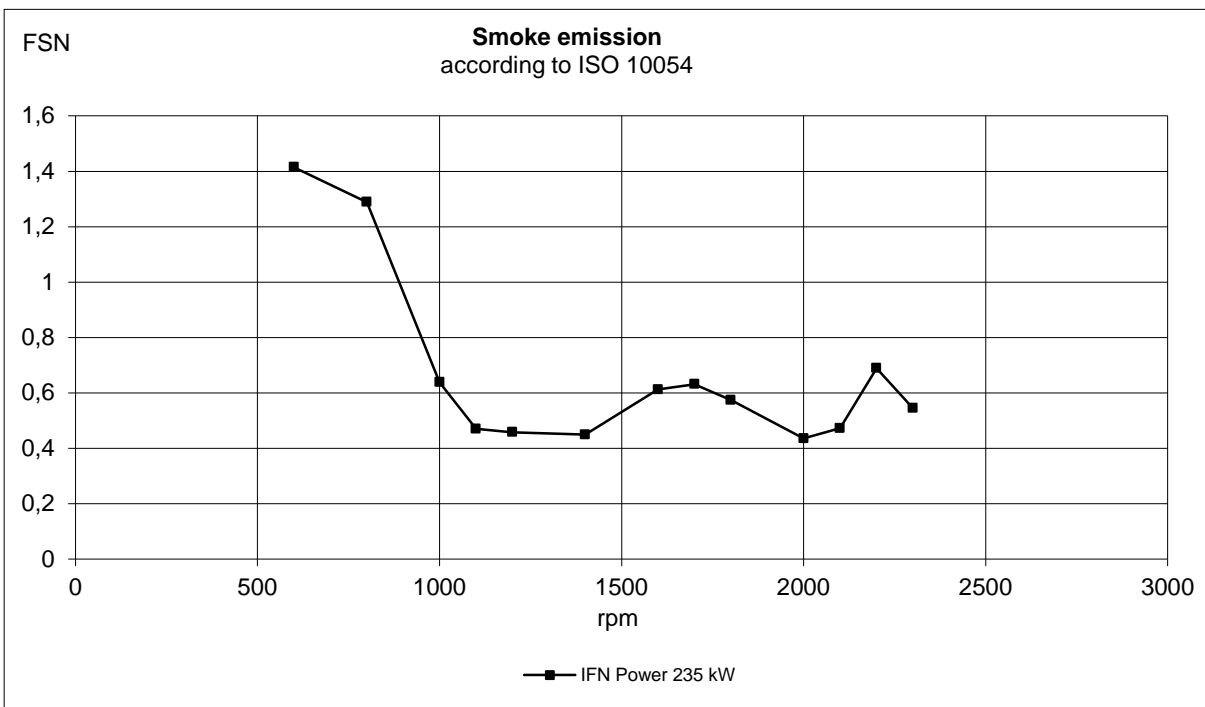
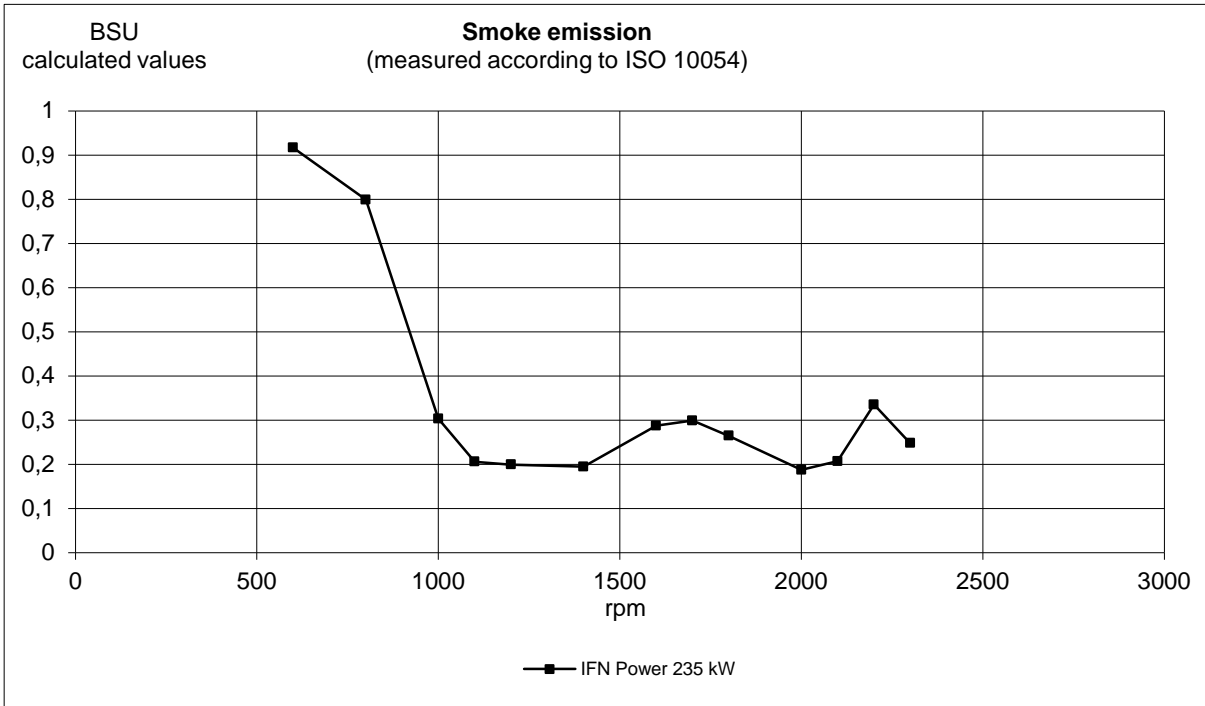
		rpm	1500	1800	2000	2200
Front end in line with crank shaft max:*	0.02 kgm <sup>2</sup>	Nm	1064,0	743,0	740	833
		lbf ft	785	548	546	614
		SAE 2, STD 10" & 11,5 ", 1.303 kgm2	0.03 kgm <sup>2</sup>	Nm	1030,0	706,0
lbf ft	760			521	514	580
0.04 kgm <sup>2</sup>	Nm			996,0	663,0	654
	lbf ft	735	489	482	538	
Front end belt pulley load.	Max up (above or equal to horizontal line)	kW	12,5	16	18,8	19,6
		hp	17,0	21,8	25,6	26,7
	Max down (below horizontal line)	kW	26,6	34,2	38	41,8
		hp	36,2	46,5	51,7	56,8
Maximum power on Rear PTO on top of flywheel housing (REPTO):*		kW	75			
		hp	102			
Speed ratio direction of rotation viewed from flywheel side			1:1 Counter clockwise			
Maximum torque on PTO at compressor position:*		Nm	200			
		lbf ft	148			
Speed ratio direction of rotation viewed from flywheel side			1.026:1 Counter clockwise			
Timing gear at hydraulic pump PTO max:*		Nm	80			
		lbf ft	59			
Speed ratio direction of rotation viewed from flywheel side			1.3:1 Clockwise			
Max allowed bending moment in flywheel housing SAE2		Nm	4600			
		lbf ft	3393			
Max. rear main bearing load		N				
		lbf				

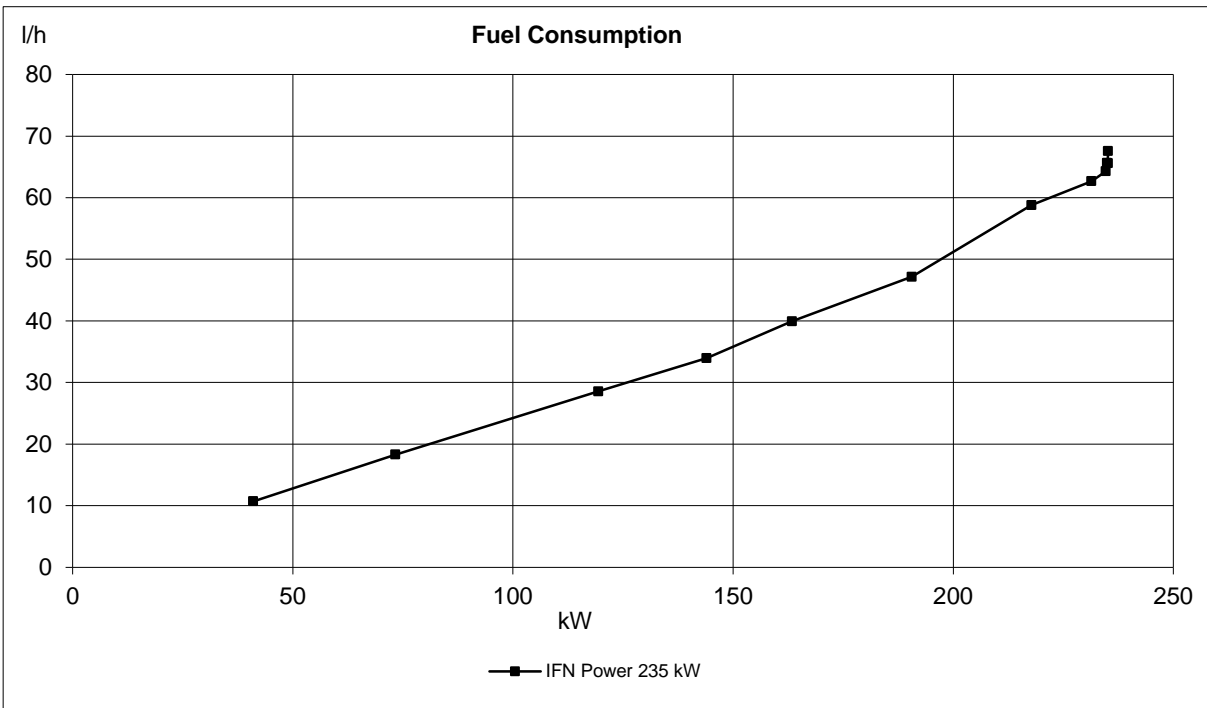
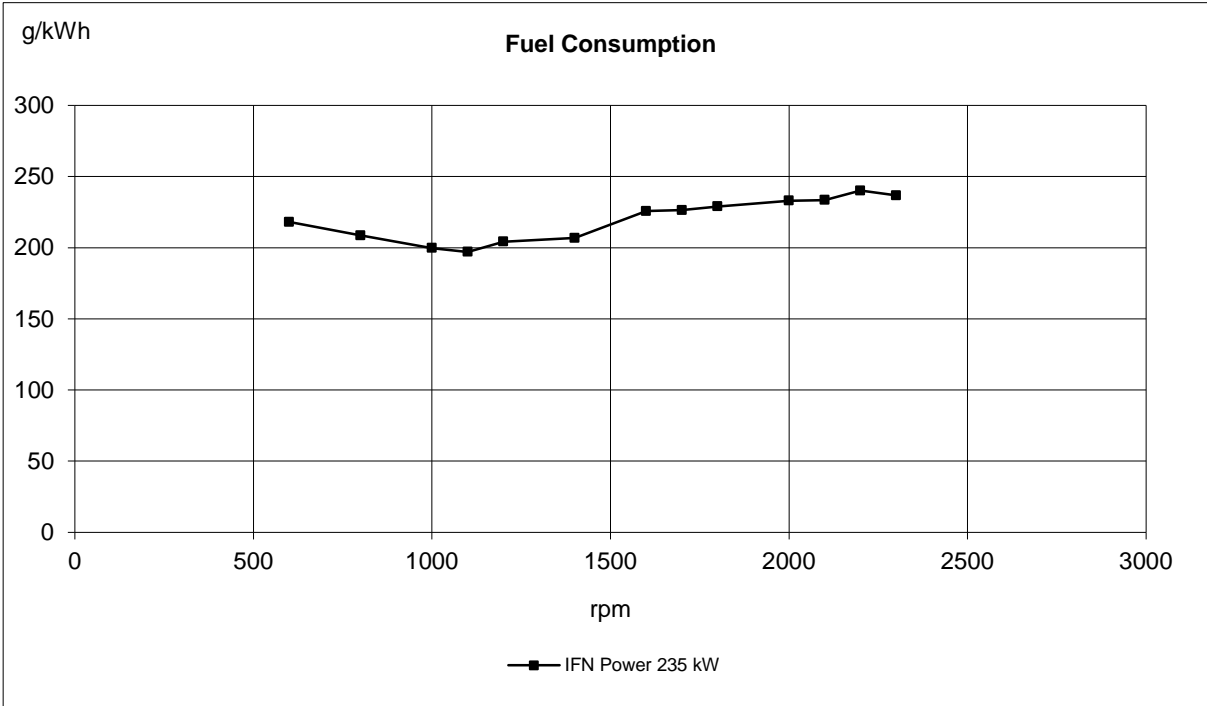
\* **Maximum allowed torque at individual PTO's.**

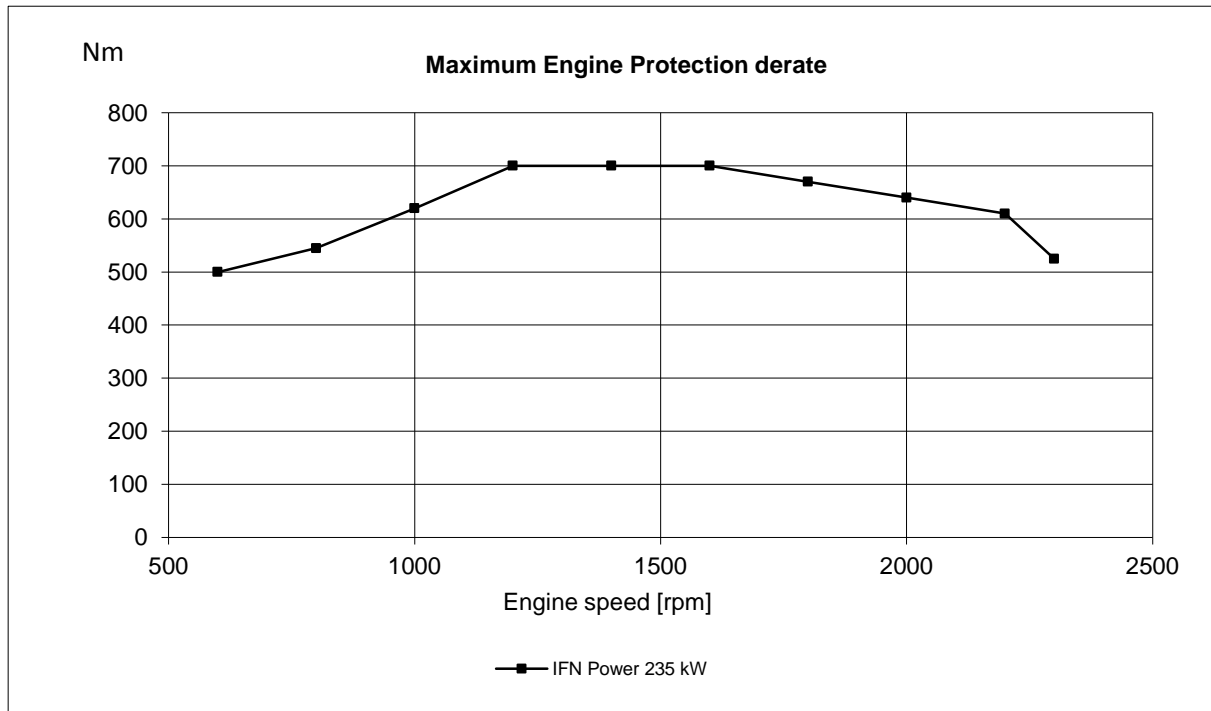
**If more than one PTO output is used simultaneously, calculations needs to be performed to determine available maximum. Available torque depends on application inertia.**

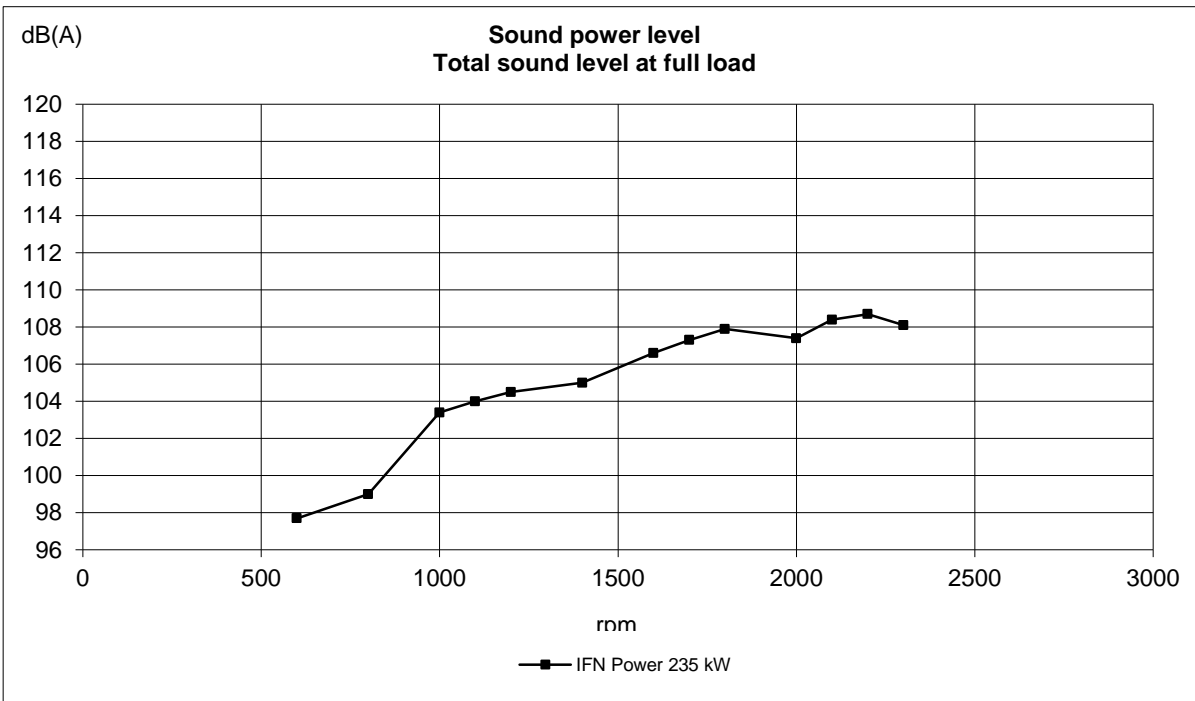
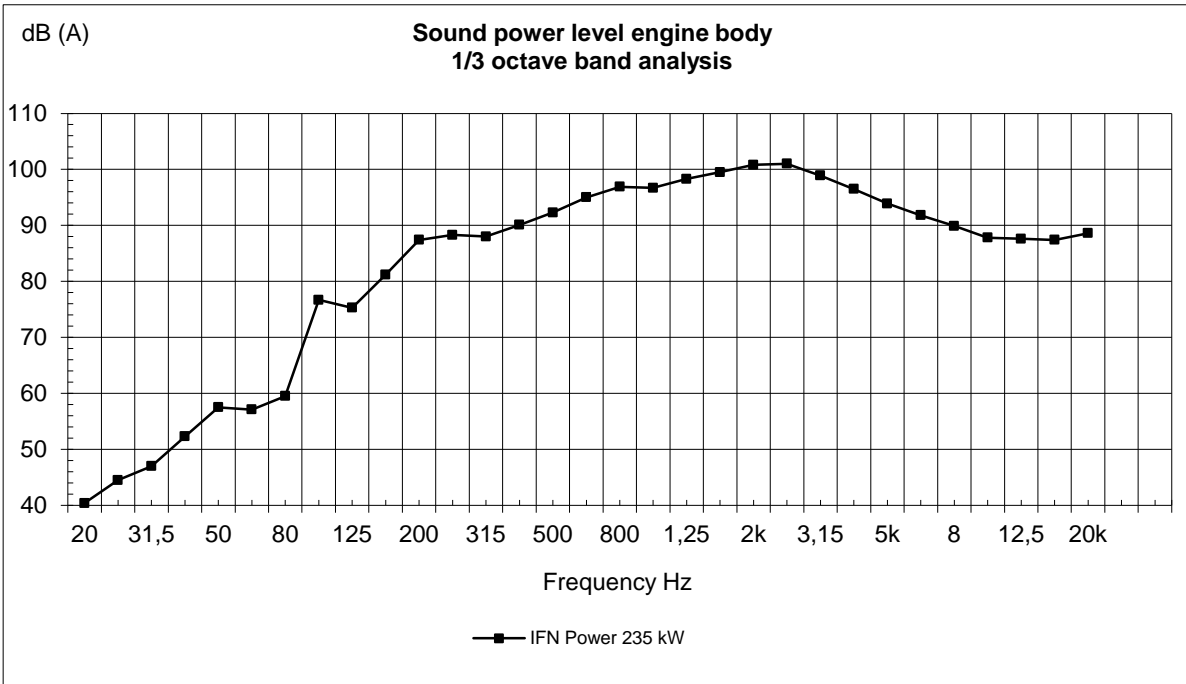


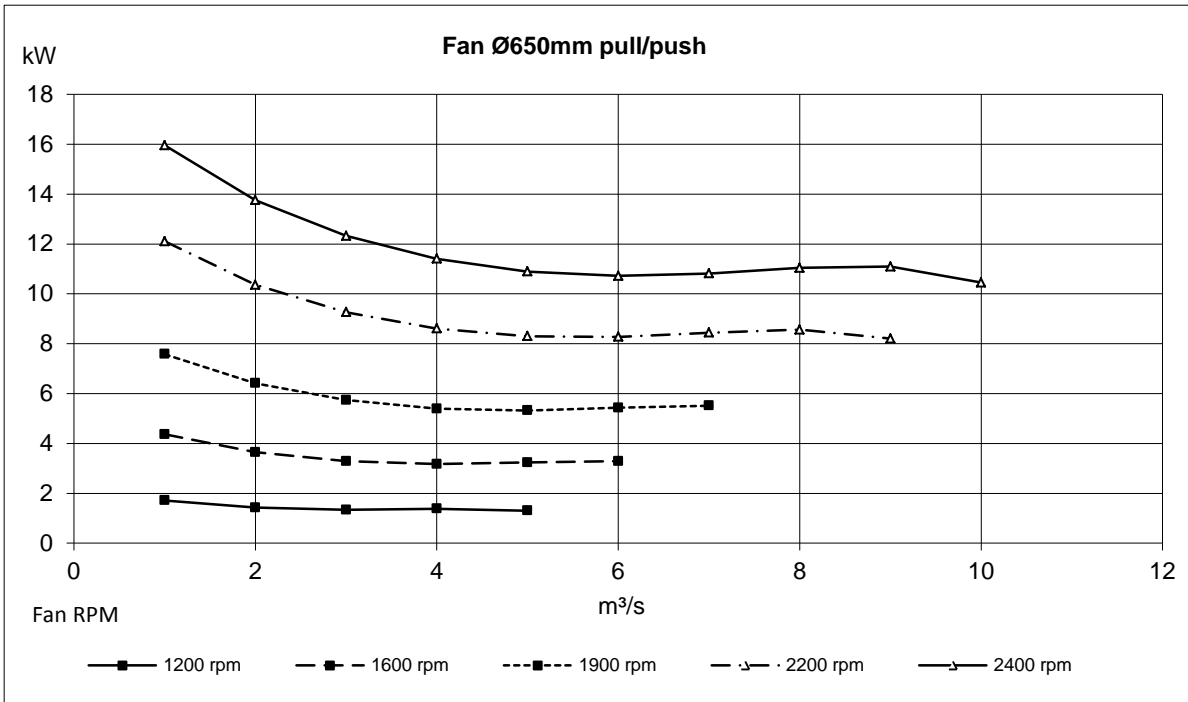




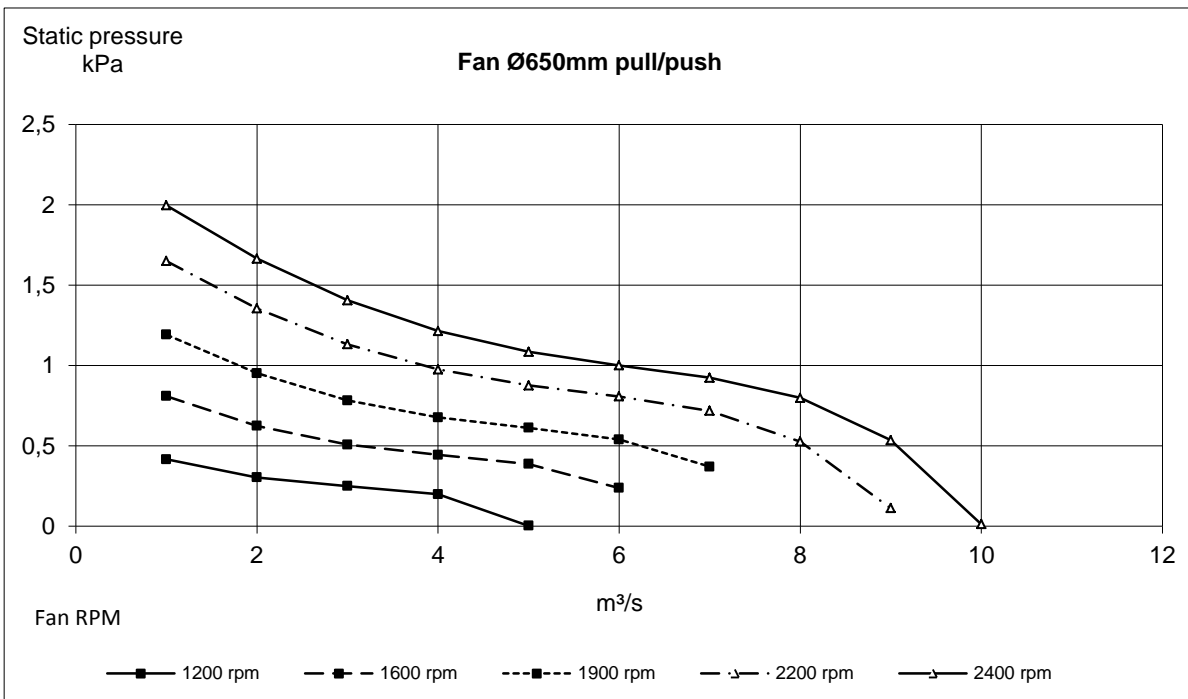








Maximum fan speed with visco clutch: 2400rpm



Maximum fan speed with visco clutch: 2400rpm

